Air Check O₂
Sample Draw Monitor
Instruction Manual

Part number 99019 without horn,
Part number 99029 with horn
Welcome to PureAire Monitoring Systems

I’d like to thank you for investing in our continuous life safety and process control toxic gas monitoring systems.

PureAire offers an unbeatable combination of experience and innovation in solving the safety and environmental needs of our customers. We’re capable of providing small systems of a few points to a total multi-point turnkey computerized package.

PureAire’s proprietary sensor cell technology and state-of-the-art electronics are designed to interface with the latest distributive or PLC based control systems. We believe that our experience, innovative products and commitment to service will satisfy your specific monitoring needs now and in the future.

Our growth is a result of our total commitment to supporting our customers. We’re available 24 hours a day, 7 days a week to help you when you need us. Our 24 hour Emergency phone number is 1-847-420-3814. We can provide field service, preventative maintenance programs and training to your technicians in the operation of our equipment. Our goal is to provide the best after sale service and support in the industry. That’s just one way PureAire takes that extra step to ensure your complete satisfaction.

Thank you again for investing in PureAire Monitoring Systems for your monitoring needs and I’m proud to welcome you to our family of valued and satisfied customers.

Sincerely,

Albert A. Carrino
President
Please Read Before Installation
The following will damage the Air Check Oxygen monitor.

1. The Air Check O$_2$ monitor requires **24 VDC regulated power**. Please Do Not connect the monitor to any voltage that exceeds 24 Volts DC, or ANY AC Voltage.

2. Do not power the Air Check Oxygen monitor with the oxygen sensor unplugged from the main PC board. **Do Not Connect** the O$_2$ sensor to the PC board while the monitor is powered. This Will Damage the O$_2$ sensor.

3. The oxygen sensor cell is matched to the electronics. **Never exchange** the electronics with an oxygen sensor from a different monitor.

4. When calibrating or challenging the Air check O$_2$ Ex monitors,
   
   a. Do not expose the monitor to flow rates that exceed ½ liter per minute, (500 cc per minute) flow.

   b. When testing Sample Draw and Ex type monitors use an On Demand regulator to expose the span gas to the monitor.

   c. Expose the monitor to span gas blends that consist of Oxygen and Nitrogen only. **Do Not expose the monitor to any combustible gas**, i.e. Methane, Hydrogen, etc. Exposure to combustible span gases can damage the oxygen zirconium sensor cell.

5. Do not expose the Oxygen monitor to silicone, Freon or corrosive compounds. They can cause a loss of sensitivity and damage the sensor.

6. Do not expose the monitor to high flow air or install it directly in front of fans. The high air flow can cool the oxygen sensor and cause an inaccurate reading.

7. When using the Air Check O$_2$ monitor, Do not expose the oxygen sensor directly to a water stream. In areas requiring wash downs, cover and protect the monitor and power supply. Contact PureAire for details on a waterproof enclosure.

8. The Factory Password for entering the menus is 557
# Table of Contents

1: Introduction .................................................................................................................. 2  
   1.1 Key Features .......................................................................................................... 2  
   1.2 Component identification .................................................................................... 3  
2: Specifications ............................................................................................................... 7  
   2.1 Performance Specifications .................................................................................. 7  
   2.2 Gas Detection System ......................................................................................... 7  
   2.3 Signal Outputs ....................................................................................................... 7  
   2.4 Electrical Requirements ...................................................................................... 7  
   2.5 Physical Characteristics ....................................................................................... 7  
   2.6 System Default Factory Settings .......................................................................... 8  
3: Installation ................................................................................................................... 9  
   3.1 Site Requirements ................................................................................................ 9  
   3.2 Mounting ................................................................................................................ 9  
   3.3 Wiring ..................................................................................................................... 12  
   3.4 Initial Startup ......................................................................................................... 13  
4: Normal Operation .......................................................................................................... 14  
   4.1 Signal Outputs ....................................................................................................... 14  
   4.2 Instrument Faults ................................................................................................... 14  
   4.3 Routine Maintenance Schedule ........................................................................... 15  
   4.4 Loss of Power Indicator ....................................................................................... 15  
   4.5 Alarm Reset ........................................................................................................... 15  
5: Air Check O₂ Monitor Programming ........................................................................... 17  
   5.1 Joystick Operation ................................................................................................. 17  
   5.2 Program Flowchart ............................................................................................... 18  
   5.3 Entering the Password ......................................................................................... 22  
   5.4 Changing the User Password .............................................................................. 23  
   5.5 Entering the Menus .............................................................................................. 26  
       5.5.1 Set 4-20mA Loop ......................................................................................... 26  
       5.5.2 Set Formats .................................................................................................. 28  
       5.5.3 Set Alarm Threshold Polarity ....................................................................... 30  
       5.5.4 Set Latching .................................................................................................. 32  
       5.5.5 Resetting a Latching Alarm ......................................................................... 35  
       5.5.6 Set Alarm Delay ........................................................................................... 35  
       5.5.7 Set Zero Suppression .................................................................................... 36  
       5.5.8 Set Alarm Thresholds .................................................................................. 36  
       5.5.9 Set Alarm Hysteresis ................................................................................... 38  
       5.5.10 Set Sensor Adjust ..................................................................................... 39  
       5.5.11 Main Operation Mode .............................................................................. 40  
6: Maintenance & Cell Verification ................................................................................ 41  
   6.1 Sensor Verification ................................................................................................. 42  
   6.2 Sensor Verification Procedure .............................................................................. 43  
7: Appendix ...................................................................................................................... 45  

Rev 4.06 September 2016
1: Introduction

The *Air Check O₂* Sample Draw series monitoring system is a self-contained Oxygen deficiency detection system suitable for remote sampling of confined spaces. It’s a compact gas monitoring system that’s ideal for the continuous monitoring of inert gas storage areas, confined spaces, and other locations where low oxygen levels may pose a hazard to personnel. Unlike electrochemical sensor cells the *Air Check O₂* zirconium cell provides stable oxygen readings even in areas where temperature and humidity levels are changing. The PureAire *Air Check O₂* Deficiency Monitor is suitable for either indoor or outdoor use.

The heart of the monitoring system is a long lasting zirconium sensor, which responds to low oxygen conditions within seconds and provides accurate measurements over a wide temperature and humidity range. The zirconium O₂ sensor cell will operate continuously for 8 or more years and requires an absolute minimum of maintenance. There are no zero or span calibration pots to adjust and when compared to disposable type sensors, our long life zirconium O₂ sensor can save up to hundreds of dollars in annual maintenance.

Ideal for continuously monitoring oxygen levels in confined spaces or areas where inert gases are used, the *Air Check O₂* Deficiency Monitor does not drift or lose sensitivity when the weather or temperature changes. The electronics are housed in a Nema 4X housing.

Each system consists of a long life zirconium oxide sensor cell and three-wire transmitter. The *Air Check O₂* monitor may be used as a stand-alone gas detector, linked to optional PureAire single and multipoint controllers, or connected to your own centralized control and surveillance system. This manual covers the installation, operation, and maintenance of the *Air Check O₂* deficiency monitor.

1.1 Key Features

The *Air Check O₂* Sample Draw monitor incorporates a number of user-friendly features designed to simplify installation, operation, and maintenance.

1.1.1 Long Life Zirconium Oxide O₂ Sensor

The system’s O₂ sensor cell has a life of well over 8 years of continuous operation. Unlike concentration O₂ cells, PureAire’s exclusive zirconium oxide sensor cell does not need an oxygen reference gas for proper operation. The *Air Check O₂* monitor can detect low oxygen levels in confined spaces and process tools without the need of a reference gas.

1.1.2 Smart Electronics

The *Air Check O₂* monitor incorporates a special electronic circuit that continuously monitors sensor operation. With the addition of the alarm relay option, any cell degradation or complete failure will immediately be detected. This smart circuitry alerts the user to sensor faults and other electrical problems that may interrupt surveillance through the standard mA signal output signal or through the optional fault relay option.
1.1.3 Calibration

The Air Check O₂ monitor incorporates a stable zirconium oxide sensor that rarely requires calibration. Changing barometric pressure changes or changes in temperature and humidity do not affect the zirconium oxide oxygen cell. The earth is a wonderful source of calibrated oxygen at 20.9%, therefore under ambient conditions verification of the Air Check O₂ monitor to 20.9% oxygen is constantly being performed. There are no zero or span pots to adjust. The O₂ monitor only requires periodic testing with nitrogen to verify the cells response to low oxygen levels. See Section 6.2 for the testing procedure to nitrogen.

1.2 Component Identification

1.2.1 Front View Exterior

1. **Front Cover** — This is a removable, waterproof cover that protects the interior of the transmitter. It fastens through 4ea. captive screws

2. **Joystick** — Used for selecting and adjusting the built-in menus. The Air Check O₂ Sample draw monitor has dual level user selectable alarms.

3. **Digital Display** — This displays the Oxygen levels in percentage. The normal oxygen level on earth is 20.9%

4. **Front Cover Fasteners** — The Air Check O₂ Sample draw monitor has 4ea. captive screws to remove the front window from the base unit.
5. **Sample Inlet** — This inlet permits the flow of oxygen to enter the sensor cell.

6. **Sample Exhaust** — This permits the flow of oxygen to exit the enclosure.

7. **Cable strain relief** — This is the sealed opening in the transmitter housing for connecting the input power, 4-20 mA output and relay wiring.

### 1.2.2 Front View with front cover removed

8. **Sample Pump** — Used to bring in a sample to the oxygen cell. Flow rate is preset at the factory. Flow rate is continuously protected with a built-in flow sensor. See Section 4.2; Instrument Faults

9. **Oxygen Sensor Assembly** — A zirconium oxide sensor, which detects and measures the level of oxygen. When exposed to oxygen, the sensor outputs an electrical signal proportional to the actual concentration of oxygen.

10. **Front Panel Retaining Screws** — These captive screws are used to mount the display front panel and O₂ electronics to the enclosure.
    
    **NOTE:** When unfastening the front panel electronics, apply upwards pressure on the back of the front panel to release the captive screws.

11. **Alarm Indicators** — 3 multi colored LED indicators for showing:
    
    - Alarm level 1  Orange LED
    - Alarm level 2  Red LED
    - Fault Alarm    Yellow LED
Sample draw monitor Front cover removed

1.2.3 Transmitter Interior

- Alarm and Fault Relays & Terminal blocks
- Relays
- Flow Sensor
- O₂ Sensor connector
- Sample pump connector
- Sample Pump

1. Power Analog output Terminal Block

- Fuse (Field replaceable)

- Common Common mA output + 24 VDC + 24 VDC
1. **Power Analog Terminal Block** — This 5-pin terminal block is where the 24VDC power and 4-20 mA analog output connection is made.

1.2.4 **Alarm Relay Board**

(Identification legend is located between the relay and connector)
NOTE: For our continual product improvement, all specifications are subject to change without notice.

2.1 Performance Specifications

Sensor Type: Long Life Zirconium Oxide Sensor Cell 0-25%
Response Time: Within 2 seconds of any change in O₂.
Repeatability: ± 2% of reading
Fault Indicators: Loss of VDC power (analog signal drops to 0 mA).
Sensor cell failure: Fault relay activated
Operating Temp: -40° to 104°F (-40° to +40°C); consult PureAire for lower or higher operating temperatures.
Humidity: 0 to 100% RH; Waterproof enclosure (without built-in Horn)
Environment: Altitude 2000 m, PSU only UL spec. Pollution Degree 3
UL / CUL listing: Measuring Equipment E363306
Ce EN 61000-3-2:2006 EMC, EN 61000-3-3:2008 EMC, EN61010-1-3-2013 LVD

2.2 Gas Detection System

Type: Long Life Zirconium Oxide Sensor Cell, Range 0-25%
Sensor Life: 8-10 years under normal conditions.
Transmitter: Microprocessor electronics with built-in 3-digit backlit LCD display
Joystick operated menus

2.3 Signal Outputs

Local Display: Digital display calibrated for Oxygen. The range is stated on the serial number and can be accessed via the joystick on the front panel. In the measurement mode pushing the joystick down will scroll the gas and range on the display. Push the joystick down again to stop the scrolling and display the gas again.
Analog Output: DC 4-20 mA
Relay Output: Dual level user selectable alarm relays and one fault relay
Rated, 2amps @ 24VAC or 24VDC

2.4 Electrical Requirements

Power: 24 VDC external power. A regulated 24VDC power supply is required.
Consumption: Approximately 300mA

2.5 Physical Characteristics

Dimensions: 7.0 (W) x 5.0 (H) x 5.0(D) inches; 178 x 127 x 127 mm
Weight: 4.0 pounds (2 kg)
Enclosure Type: Nema 4X wall mount general purpose; not intended for explosive atmospheres or electrically classified areas.
## 2.6 AirCheck O₂ System Default Factory settings

The Air Check O₂ Sample Draw Monitor is shipped with factory defaults for the alarm relay settings.

The following are the factory defaults:

<table>
<thead>
<tr>
<th>Menu Function</th>
<th>Factory Default</th>
<th>Menu Defined</th>
</tr>
</thead>
<tbody>
<tr>
<td>Set 4-20mA loop</td>
<td>The mA output is set at the factory using a calibrated Fluke meter.</td>
<td>Use this function to adjust the Oxygen monitors 4mA, (Zero) and 20mA, (Span) to your PLC or distributive control system.</td>
</tr>
<tr>
<td>Set Formats LED and alarm relay</td>
<td>Alarm 1 = Normal, Alarm 2 = Normal, Fault = Normal</td>
<td>Do you want the relays to energize, (normal) or de-energize, (fail safe) when the alarm activates?</td>
</tr>
<tr>
<td>State **</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Set Alarm Threshold Polarity</td>
<td>Alarm 1 = Inverted, Alarm 2 = Inverted, Audio = Inverted*</td>
<td>Do you want to alarm at a level higher, (normal) or lower, (inverted) than the alarm threshold?</td>
</tr>
<tr>
<td>Set Latching</td>
<td>Alarm 1 = Non-latching, Alarm 2 = Non-latching, Audio = Non-latching</td>
<td>Do you want the alarm to automatically reset? (non-latching) or do you want to manually reset the alarm? (latching)</td>
</tr>
<tr>
<td>Alarm Delay</td>
<td>Alarm = 5 seconds</td>
<td>How long do you want to wait until the relay alarms activate?</td>
</tr>
<tr>
<td>Zero Suppression</td>
<td>000 = 0.00%</td>
<td>This function is Not Enabled on the Oxygen monitor.</td>
</tr>
<tr>
<td>Set Alarm Thresholds</td>
<td>Alarm 1 = 19.5 %, Alarm 2 = 18.0 %, Audio = 19.5%*</td>
<td>At what level do you want to alarm?</td>
</tr>
<tr>
<td>Set Alarm Hysteresis</td>
<td>Alarm 1 = 0.0 %, Alarm 2 = 0.0 %, Audio = 0.0 %</td>
<td>For use when using the O₂ monitor for control or valves and process. See Section 5.5.9</td>
</tr>
<tr>
<td>Sensor Adjustment</td>
<td>No factory default</td>
<td>For use when dynamically gas calibrating the Oxygen monitor to a known span gas. See Section 6.2</td>
</tr>
<tr>
<td>Manage Passwords</td>
<td>Factory default is 557</td>
<td>For use when changing the password from factory default to a new password of your choice.</td>
</tr>
</tbody>
</table>

**NOTE:** The built in relay settings may be changed by the user in the field. Refer to Section 5.4.2

* **NOTE:** The Audio alarm feature is optional.

** **NOTE:** The LED indicators on the front panel are connected directly to the alarm relays.
3: Installation

3.1 Site Requirements

The Air Check ✓ O₂ monitor enclosure should be mounted in an area free of vibration and electrical noise or interference. If possible, avoid areas with high temperatures or condensing humidity.

**WARNING:** The Air Check ✓ O₂ monitor is not designed for installation in hazardous areas. Consult PureAire for information on enclosures for use in hazardous environments.

3.2 Mounting

3.2.1 Transmitter Enclosure

The Air Check ✓ O₂ monitor is designed primarily for wall mounting and should be installed at a height convenient for operation, maintenance, and viewing of the instrument display.

3.2.2 Air Check ✓ O₂ monitor

The transmitter and sensor should be installed in a location where gas leaks are likely to occur or where released gases may accumulate. It should be mounted no closer than 12 inches above floor level. Airflow within the monitored area, the characteristics of the gas (lighter or heavier than air), and the position of workstations and personnel should all be considered in determining the most suitable installation location.

**NOTE:** Leave clearance room on the bottom of the Oxygen monitor for the inlet dust filter, which adds an additional 3.75 inches.
3.2.3 Enclosure Mounting Feet

Mounting Feet
Can be oriented in any direction

Feet can also be removed for mounting the $O_2$ monitor flush with a wall or other surface

Sample Draw monitor with Horn

Part number 99023 with built-in horn
To protect the pump from dust, the use of a particulate filter is supplied. On installation, attach the particulate filter to the sample inlet by pushing the filter into the ¼” tube compression fitting. Insure the correct flow by aligning the arrow towards the monitor.

The *Air Check ✓O₂* Sample Draw monitor has an internal sample pump flow rate that is programmed at the factory and cannot be changed in the field. A flow sensor on the relay board continually monitors flow rate. When a loss of flow is detected, a signal is sent to the fault relay and the front mounted LED will activate. Sample flow to the monitor is continuously monitored and controlled by the flow control microprocessor.

**NOTE:** If the sample line is blocked, the fault indicator will illuminate and the pump will accelerate to try and re establish the proper flow rate. If the line is cleared, the pump will speed and slow down and the fault light will turn off when the flow rate is back to factory setting.

**NOTE:** PureAire recommends the use of polypropylene sample tubing with the dimensions of 1/4” OD by 3/16” ID. The total length of tubing should not exceed 100 feet.

Depending on the environment, replacement of this filter should be performed every 12 months. In dusty environments, filter replacement may need to be replaced more frequently. If the filter becomes completely blocked, the internal flow sensor will detect the loss of flow and activate the fault relay and LED. *Order filter part number 9933-05-AAQ*
3.3 Wiring

The Air Check O\textsubscript{2} monitor requires a single, 3-wire shielded cable for analog output and 24 VDC power input. A three-wire shielded cable; 3-conductor, 18 AWG stranded General Cable E2203S.30.860, or equivalent is recommended for the connection. The analog out and VDC power in connections are made on the terminal block inside the transmitter housing.

These connections are made as follows:

<table>
<thead>
<tr>
<th>Pin #</th>
<th>Connection</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>-</td>
<td>Common (Signal Ground)</td>
<td>0V</td>
</tr>
<tr>
<td>-</td>
<td>Common (Signal Ground)</td>
<td>0V</td>
</tr>
<tr>
<td>MA</td>
<td>Signal Out</td>
<td>DC 4-20mA Output</td>
</tr>
<tr>
<td>+</td>
<td>Power</td>
<td>DC + 24V Input</td>
</tr>
<tr>
<td>+</td>
<td>Power</td>
<td>DC + 24V Input</td>
</tr>
</tbody>
</table>

NOTE: PureAire has added additional contacts for +24VDC power and Common to accommodate additional wiring for remote horns and strobes

*Caution: DO NOT connect to a powered current loop receiver. The Air Check Oxygen monitor supplies the current loop power.
3.4 Initial Startup

Once installation of the gas detector has been completed, it is ready for startup. The following procedures should be performed before putting the instrument into operation:

1. Check the integrity of all wiring.
2. Apply 24 VDC power to the Power Supply PCB board. The sample pump will activate. Also the digital display second line will quickly display the DTM, (digital transmitter module) serial number and Software version.

**NOTE:** To display the DTM numbers push the joystick to the left. To display the gas and range push the joystick down and the gas and range will continuously scroll. To stop the scrolling, push the joystick down.

The instrument should now be powered up. Upon power up, the **Air Check** O₂ monitor LCD displays the PureAire logo and then starts a 4-minute, (240 second) count down as the current to the zirconium oxide O₂ sensor stabilizes. The monitor will output a 4 mA signal during the entire warm-up period. After the countdown, the oxygen sensor will continue to reach its operating temperature for approximately 30 minutes and the reading displayed will slowly increase to ambient. **Do not make any adjustments to the reading until after the monitor has been powered for at least an hour.**

The instrument should now be operating properly and is ready for monitoring.

**NOTE:** The **Air Check** O₂ monitor’s reading may be adjusted to the ambient oxygen level. See section 6.1 for instructions on adjusting.

**Pump Adjustment**

The Air Check Sample Draw O₂ monitor has a built in digitally controlled flow controlled sample pump. The pump flow is set at the factory and should not require adjustment. It has a range to accommodate tubing lengths of 3 feet to over 100 feet. If flow adjustment is necessary, please contact PureAire.

**NOTE:** Normal flow rate is between 0.10 and 0.25 liters per minute.
4: Normal Operation

The Air Check O₂ monitor is a single point monitor designed for the continuous detection and measurement of ambient oxygen concentration levels.

4.1 Signal Outputs

The Air Check O₂ monitor outputs a continuous 4-20 mA analog signal proportional to the measured concentration of oxygen. 4 mA represents 0% O₂ and 20 mA represents 25% O₂ which is the full range. In the event of a system fault, a specific factory defined code will be displayed on the local digital display. This code will indicate the exact nature of the system fault. A few codes are listed below.

CAUTION: DO NOT connect to a powered current loop receiver. The Air Check Oxygen monitor supplies the current loop power.

4.2 Instrument Faults

The Air Check O₂ monitor incorporates a number of self-checking features to ensure reliable operation. In the event that a fault condition is detected, the analog output signal is altered: A few common error codes are displayed in the following table:

<table>
<thead>
<tr>
<th>Condition</th>
<th>Analog Signal</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Supply Voltage Out of Range</strong></td>
<td>Fault code 16, Analog output drops to 2 mA</td>
</tr>
<tr>
<td>Transmitter cable cut</td>
<td>Analog output drops to 0 mA</td>
</tr>
<tr>
<td>O₂ Cell current fault</td>
<td>Fault Code 128, Analog output drops to 2 mA Fault Relay activates</td>
</tr>
<tr>
<td>O₂ System Warm Up</td>
<td>Fault Code 128, Analog output drops to 2 mA Fault Relay activates and turns off when system is in the Oxygen operation mode</td>
</tr>
<tr>
<td>O₂ Cell voltage fault</td>
<td>Fault Code 64, Analog output drops to 2 mA Fault Relay activates</td>
</tr>
<tr>
<td>No Flow to the Oxygen sensor</td>
<td>Fault Code 32, Analog output drops to 2 mA Fault Relay activates</td>
</tr>
<tr>
<td>EEPROM Fault 08</td>
<td>Analog output drops to 2 mA</td>
</tr>
</tbody>
</table>

NOTE: All system faults are displayed on the front panel. Each fault has its own specific code to identify the specific problem. Please contact PureAire whenever a fault is displayed.

** When using your own power supply please insure that the voltage is regulated to 24VDC +/- 0.5 volts. If the voltage is too low or high you will activate a “Supply Voltage Out of Range fault and disable the monitor.
NOTE: If a Fault condition clears itself, (Yellow LED is no longer illuminated) The Fault message will continue to scroll until manually cleared.

To clear the fault message, push the joystick down \((-\text{ Minus})\)

4.3 Routine Maintenance Schedule

Continuous gas detection systems depended upon to measure and detect hazardous gas leaks in the workplace requires periodic maintenance to ensure proper operation. The frequency with which this routine maintenance is required depends on the environment. The following table is intended to serve as a general guideline for routine maintenance. The conditions in your particular application, as well as your organization’s maintenance policies, will ultimately determine the best routine maintenance schedule for your equipment. Routine Visual Checks

<table>
<thead>
<tr>
<th>Items to check</th>
<th>Check for power and proper operation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Condition / status when operating properly</td>
<td>Unit should be outputting a 17.34 mA signal when the oxygen level is at 20.9%. The LCD digital display should also indicate 20.9% O₂ when the oxygen is at ambient levels.</td>
</tr>
</tbody>
</table>

4.3.2 Recommended Routine Maintenance Schedule

<table>
<thead>
<tr>
<th>Routine Visual Checks</th>
<th>Every 6 - 12 months</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensor Verification with nitrogen</td>
<td>Every 6 - 12 months**</td>
</tr>
</tbody>
</table>

** The ambient oxygen level is 20.9%; therefore, under ambient conditions verification of the Air Check O₂ monitor to 20.9% oxygen is constantly being performed. The O₂ monitor only requires periodic testing with nitrogen to verify the cell’s response to low oxygen levels. See Section 6.2 for how to make minor adjustments.

4.4 Loss of Power Indicator

In the event the Air Check O₂ monitor loses 24VDC power, the 4-20 mA analog output signal drops to 0mA. The LCD display will also display a blank screen.

4.5 Alarm Reset

It the Air Check O₂ monitor is supplied with the optional alarm relays, whenever the monitors alarms are activated, the built-in alarm relays, panel mounted LED’s and optional audio horn will also activate. When the relay settings are non-latching, the alarm relays, LED’s and horn will automatically reset. If the relay settings are latching, then a manual reset of the alarms are required. Resetting the alarms can be performed through use of the joystick or through the use of the remote reset function.
Joystick – You must enter the password to enter the reset function. After the password is entered and accepted, push the joystick in; (enter) to reset the alarms.

Remote Reset – Refer to section 1.2.4. for location on PC board. The alarm relay board has a two-pin connector for wiring to a remote switch. When connected to a switch, this remote reset will bypass the joystick and a password will not be needed to reset the alarms.

**NOTE:** The oxygen levels must recover above the alarm thresholds before the horn can be reset from the remote reset switch or joystick.
5: *Air Check O₂ Monitor Programming*

The *Air Check O₂* Deficiency Monitor is supplied with user selectable settings to adjust the alarm settings, 4 and 20mA output and minor sensor adjustments. The settings are arranged in menus that are accessed by moving the joystick. To access the menus a factory set password is used.

**NOTE:** The *Air Check O₂* Deficiency Monitor will continuously monitor oxygen while accessing the menus. The alarm, fault relays and mA output are all active and on line while making any changes to the menus.

### 5.1 Joystick Operation

The *Air Check O₂* monitor uses an 8-position joystick with a center pushbutton for selecting menus and changing values. The joystick is programmed to standard protocol as follows:

**NOTE:** *The joystick has a built-in delay to prevent accidental tampering of the menus. Deliberate entries are required.*

**CAUTION:** *Only qualified personnel should perform programming, maintenance and sensor verification.*

![Joystick Diagram]

**Plus** – Pushing the joystick in this direction increases the value

**Minus** – Pushing the joystick in this direction decreases the value

**Next** – Pushing the joystick in this direction moves you to the next level of the menu hierarchy.

**Previous** – Pushing the joystick in this direction takes you out to the last level of menu hierarchy.

**Enter** – Pushing the joystick directly in the center enters the information into the microprocessor
5.2 Program Flowchart

**NOTE:** All numerical values shown are only examples and are not Factory Defaults.
NOTE: All numerical values shown are only examples and are not Factory Defaults.
PassCode OK

Zero Suppression

Set Alarm Thresholds

Set Relay 1 Alarm 19.5%

Set Relay 2 Alarm 18.0%

Set Audio Alarm 19.5%

Set Alarm Hysteresis

Set Alarm 1 Hysteresis 0.0%

Set Alarm 2 Hysteresis 0.0%

Set Audio Alarm Hysteresis 0.0%

Sensor Adjustment

Set sensor span 055

Set Module zero Not Available **

* NOTE: Zero suppression function is not available for Oxygen

** NOTE: All numerical values shown are only examples and are Not Factory Defaults
5.3 Entering the Password

The Air Check Oxygen monitor is supplied with a factory set password to prevent unauthorized access to the menus. **The Password is 557.** The following explains how to enter the password.

1. Push the joystick once to the right. **Enter Password** will scroll on the first line of the digital display. The second line will still display the current oxygen level.

2. Push the joystick again once more to the right to enter the input screen. **The letter A will appear and flash.**

   **NOTE:** *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

3. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.

4. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.

5. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.

6. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **Password OK.**

   **NOTE:** If an incorrect password has been entered, the display will indicate **Password Failed.** Push the joystick to the left to access the monitoring mode. From this mode you can reenter the password again.
5.4 Changing the User Password

The Air Check Oxygen monitor is supplied with a factory set password to prevent unauthorized access to the menus. The user can change this password and the following explains how to change the password.

1. Push the joystick down to access the Manage Passwords Menu. **Manage Passwords** will scroll on the first line of the digital display. The second line will still display the current oxygen level.

   ..Manage Passwords…
   20.9%

2. Push the joystick to the right to enter the input screen. **Enter New User Password** will scroll on the first line of the digital display.

   …Enter New User Password…
   20.9 %

3. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**

   A
   20.9%

**NOTE:** *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

4. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.

   2
   20.9%

5. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.

   25
   20.9%
6. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.

```
253
20.9%
```

7. Push the joystick in the center to enter the password. This will display the next command, **Re-Enter New Password**

```
…Re-Enter New Password...
20.9%
```

8. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**

```
A
20.9%
```

9. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.

```
2
20.9%
```

10. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.

```
25
20.9%
```

11. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.

```
253
20.9%
```

12. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **“New Password Entry OK”**.
NOTE: If on the second entry the password entered was not the same as the first, the display will take you back to the “Re-enter Password Screen”. You’ll need to repeat steps 2 through 11. If you do not enter the password correctly, the monitor remembers the last password that was properly input.

If you misplace or loose your password, contact PureAire with the monitors DTM# for instructions on recovering your password. The DTM# is displayed by moving the joystick to the left.

5.4.1 Enable User Password

This menu permits the user to activate or disable the password function on the Oxygen monitor. Push the joystick down. “Enable User Password” will scroll on the first line of the digital display

…”Enable User Password”

Push the joystick right to display the status. If enabled it will display ”Enabled”

…”Enabled”

Push the joystick up or down to change the status. Once enabled or disabled is selected, push the joystick in the center to enter the new status. If entered correctly the display will scroll “Enable User Password”

…”Enable User Password”

5.4.2 Reset User Password

This menu permits you to reset the password back to 557, as set at the factory.

…”Reset User Password”

Push the joystick right to display the menu, “Reset to factory Default”.
Push the joystick in, (like a doorbell) to reset the password back to 557.
Push the joystick left 4 times to go back to the measuring mode.

NOTE: If you lose your password please contact PureAire with your serial number or DTM number

### 5.5 Entering the Menus

The Air Check O\textsubscript{2} monitor is supplied with main menus with sub menus to adjust mA outputs, alarm relay settings, sensor adjustments and zero suppression for toxic and corrosive gas sensor cells.

#### 5.5.1 Set 4-20mA loop

This main menu will permit the adjusting of the 4mA and 20mA output from the Air Check O\textsubscript{2} Monitor. It also provides a function that will send an actual output between 4mA and 20 mA to test any remote control and alarm system attached to the O\textsubscript{2} monitor.

NOTE: To read the mA output, Air Check O\textsubscript{2} monitor must either be connected to a remote PLC controller or SCADA system. You can also connect the Air Check O\textsubscript{2} monitor to a volt meter to read the mA output. Please consult PureAire for more information.

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Set 4mA zero…

This is the menu at which to adjust the 4mA output being sent from the Air Check O\textsubscript{2} Monitor.

To change this value, push the joystick right to display the 4 mA setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 4mA output being sent from the Air Check O\textsubscript{2} monitor will change as the number on the digital display changes. Press ENTER to accept the value.

255

20.9%
Push the joystick to the left brings you back to the previous Main menu. The digital display will scroll the following:

...Set 4mA zero.....
   20.9%

Push the joystick down to access the next sub menu; **Set 20mA Span will scroll.**

...Set 20mA Span...
   20.9%

This is the menu at which to adjust the 20mA output being sent from the Air Check O₂ Monitor.

To change this value, push the joystick right to display the 20mA span setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 20mA output being sent from the Air Check O₂ monitor will change as the number on the digital display changes. Press **ENTER** to accept the value.

255
   20.9%

Push the joystick to the left brings you back to the previous Main menu. The digital display will scroll the following:

...Set 20mA span.....
   20.9%

Push the joystick down to access the next sub menu; **Force loop will scroll.**

....Force Loop....
   20.9%

**NOTE: The Force Loop function is not available on the Air Check O₂ monitor. It was designed for toxic and corrosive gases.**

This is the sub menu is only used on PureAire’s toxic and corrosive monitors.

...Not Available..
   20.9%

Push the joystick to the left brings you back to the previous menu. The digital display will scroll the following:

...Force Loop.....
   20.9%
5.5.2 Set Formats

This is the menu at which to adjust the relay states for the two gas alarm relays and the individual instrument fault relay.

NOTE: The O₂ system must have the relay module installed to access this menu. If no relay module is installed the display will indicate N/A, (not available)

Push the joystick down to access the next main menu, Set Formats. The display will scroll the following:

...Set Formats…
20.9%

This menu will permit the setting of the two alarm relays and the fault relay settings from normally de-energized state, Normal, to normally energized state, Inverted.

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Format Relay 1…
20.9%

This is the menu at which to adjust the first level alarm relay state on the Air Check O₂ Monitor.

To change this value, push the joystick right to display the relay state. The display will Indicate INVERT. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press ENTER to accept the value.

INVERT
20.9%

NORMAL
20.9%

After entering the relay state the display will default back to the Set Formats menu. The display will scroll the following:

..Set Formats…
20.9%
From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

```
..Format Relay 1…
20.9%
```

Push the joystick down to access the next main menu, **Set Formats**. The display will scroll the following:

```
… Format Relay 2..
20.9%
```

This is the menu at which to adjust the second level alarm relay state on the Air Check O₂ Monitor.

To change this value, push the joystick right to display the relay state. The display will Indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.

```
INVERT
20.9%
```

```
NORMAL
20.9%
```

After entering the relay state the display will default back to the Set Formats menu. The display will scroll the following:

```
..Set Format …
20.9%
```

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

```
..Format Relay 1…
20.9%
```

Push the joystick twice to select the fault relay to be adjusted. The display will scroll; **Format Fault Relay**.
This is the menu at which to adjust the fault alarm relay state on the Air Check O₂ Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate INVERT. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press ENTER to accept the value.

After entering the relay state the display will default back to the Set Formats menu. The display will scroll the following:

5.5.3 Set Alarm Threshold Polarity

Alarm Threshold Polarity determines if an alarm concentration is set above or below a threshold value. For example, if an alarm of 19.0% for Oxygen is selected, the Alarm Threshold Polarity must be set to Invert for the monitors alarm to activate when the reading goes below 19.0%. For toxic and corrosive gases selecting a Normal setting for the Alarm Threshold Polarity means that the system will alarm when the gas concentration exceeds, goes above, an alarm set point. This menu will permit the selection of the alarm polarity. To access this menu from the “Set Formats” menu, push the joystick down to display the Set Alarm Threshold Polarity adjustment menu. This will scroll on the digital display.

Push the joystick right to access the first sub menu; Set Alarm 1 Polarity will scroll on the display. This is the menu at which to adjust the first level alarm polarity state on the Air Check O₂ Monitor.
To change this value, push the joystick right to display the relay state. The display will Indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.

![INVERT](20.9%)  

![NORMAL](20.9%)

After entering the relay state the display will default back to the Set Alarm 1 Polarity menu. The display will scroll the following:

..Set Alarm Polarity..  
20.9%

Push the joystick down to access the next sub menu; **Set Alarm 2 Polarity** will scroll on the display. This is the menu at which to adjust the second level alarm polarity state on the Air Check O₂ Monitor.

..Set Alarm 2 Polarity ..  
20.9%

To change this value, push the joystick right to display the relay state. The display will Indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.

![INVERT](20.9%)  

![NORMAL](20.9%)

After entering the relay state the display will default back to the Set Relay 2 Alarm Threshold menu. The display will scroll the following:

..Set Alarm 2 Polarity..  
20.9%

Push the joystick down to access the next sub menu; **Set Audio Alarm Polarity** will scroll on the display. This is the menu at which to adjust the second level alarm polarity state on the Air Check O₂ Monitor.
**NOTE:** The O₂ system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)

**NOTE:** The optional built-in horn is designed to operate in only one alarm mode. It will activate in either a decreasing alarm or an increasing alarm mode only. *The horn activation is immediate any time an alarm threshold is exceeded.*

To change this value, push the joystick right to display the relay state. The display will Indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.

![Relay State Diagram]

**Auto Mode** - The auto mode is used when you wish the horn to activate at the same time the relays activate. In the Normal or Inverted Mode the horn immediately activates any time the alarm thresholds are exceeded. To activate the horn when the relays activate, choose the AUTO mode.

After entering the relay state the display will default back to the **Set Audio Alarm Polarity** menu. The display will scroll the following:

..Set Audio Alarm Polarity...
20.9%

**5.5.4 Set Latching**

This is the menu at which to adjust the relay alarm state for the two gas alarm relays and the individual instrument fault relay. The selection permits setting the relays to a latching or non-latching state. In a latching state, the relay will remain activated until the user manually selects the Enter Key. In a non-latching state, the alarm relay will automatically reset once the gas concentration has returned to 20.9% for oxygen.
NOTE: The O₂ system must have the relay module installed to access this menu. If no relay module is installed the display will indicate N/A, (not available)

This menu will permit the setting of the two alarm relays and the fault relay settings from a latching to a non latching state when they are activated.

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

This is the menu at which to adjust the first level alarm relay state on the Air Check O₂ Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate LATCH. Pushing the joystick down will change the relay state from LATCHING to NON-LATCHING. Press ENTER to accept the value.

After entering the relay state the display will default back to the Set Latching menu. The display will scroll the following:

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:
Push the joystick down to select the next relay to be adjusted. The display will scroll the following, **Set Latching Relay 2**.

![..Set Latching Relay 2… 20.9%](image)

This is the menu at which to adjust the second level alarm relay state on the Air Check O₂ Monitor.

To change this value, push the joystick right to display the relay state. The display will Indicate **LATCHING**. Pushing the joystick down will change the relay state from LATCHING to NONLATCH. Press **ENTER** to accept the value.

![LATCHING 20.9%](image)

![NONLATCH 20.9%](image)

After entering the relay state the display will default back to the **Set Latching** menu. The display will scroll the following:

![..Set Latching…. 20.9%](image)

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

![..Set Latching Relay 1… 20.9%](image)

Push the joystick twice to select the Audio Alarm relay to be adjusted. The display will scroll; **Set Latching Audio Alarm**.

![..Set Latching Audio Alarm… 20.9%](image)

This is the menu at which to adjust the Audio alarm relay state on the Air Check O₂ Monitor.
NOTE: The O₂ system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)

To change this value, push the joystick right to display the relay state. The display will indicate LATCHING. Pushing the joystick down will change the relay state from LATCHING to NONLATCH. Press ENTER to accept the value.

After entering the fault relay state the display will default back to the Set Latching menu. The display will indicate the following:

5.5.5 Resetting a Latching Alarm

To reset a latching alarm relay, you must enter the password correctly and then push the joystick down to enter the reset command. The Oxygen monitor also has an internal 2-pin terminal block for connecting a remote reset switch. (See Alarm Relay board, section 1.2.7)

5.5.6 Set Alarm Delay

Push the joystick down to access the next main menu, Alarm Delay. The display will scroll the following:

This is the amount of time an alarm level concentration of oxygen must be present before the instrument’s gas concentration alarm(s) will be activated. This menu will permit setting a user selected time delay for activating alarm relays 1 and 2. You can select from 0 seconds up to 255 seconds after an alarm level has been exceeded before the alarm relays to activate.

To change this value, push the joystick right to display the time screen. The display will indicate a value between 0 and 255 seconds. Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press ENTER to accept the value.
After entering the alarm delay, the display will default back to the Alarm Delay menu and the display will scroll the following:

NOTE: The alarm delay is only available for alarms 1 and 2. There is no delay for the fault relay. Any system fault will immediately activate the Fault Relay.

5.5.7 Set Zero Suppression

This function is not used on the Oxygen monitor. It is only used to decrease the sensitivity of selected gas sensors. Although the menu permits the changing of settings, it is totally disabled in the Oxygen monitor. The factory default is set at 000.

NOTE: This function is not available on the Air Check Oxygen monitor.

5.5.8 Set Alarm Thresholds

This main menu will permit adjusting the oxygen concentration percentage that will activate alarm levels 1 and 2. If the Audio alarm output module is installed, it will also permit setting the level at which the audio alarm will activate.

NOTE: To activate the audio alarm, the AirCheck O₂ monitor must have the audio alarm option.

From this main menu, pushing the joystick to the right will select the first sub menu and the digital display will scroll the following: Set Relay 1 Alarm Threshold.

This is the gas concentration at which the instrument’s first level alarm will be activated. To change the displayed value, push the joystick to the right to display the first level alarm setting. The display will indicate a value between 00.0% and 25.5%.
Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press **ENTER** to accept the value.

<table>
<thead>
<tr>
<th>19.5%</th>
</tr>
</thead>
<tbody>
<tr>
<td>20.9%</td>
</tr>
</tbody>
</table>

After entering the relay state the display will default back to the **Set Relay 1 Alarm Threshold** Menu. The display will scroll the following:

..Set Relay 1 Alarm Threshold…

| 20.9% |

Push the joystick down to access the next sub menu; **Set Relay 2 Alarm Threshold**, will scroll on the digital display.

..Set Relay 2 Alarm Threshold…

| 20.9% |

This is the gas concentration at which the instrument’s second level alarm will be activated. To change the displayed value, push the joystick to the right to display the second level alarm setting. The display will indicate a value between 00.0% and 25.5%.

Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press **ENTER** to accept the value.

<table>
<thead>
<tr>
<th>18.0%</th>
</tr>
</thead>
<tbody>
<tr>
<td>20.9%</td>
</tr>
</tbody>
</table>

After entering the relay state the display will default back to the **Set Relay 2 Alarm Threshold** Menu. The display will scroll the following:

..Set Relay 2 Alarm Threshold…

| 20.9% |

Push the joystick down to access the next sub menu; **Set Audio Alarm Threshold**, will scroll on the digital display.

..Set Audio Alarm Threshold…

| 20.9% |

This is the gas concentration at which the instrument’s audio alarm will be activated. To change the displayed value, push the joystick to the right to display the second level
alarm setting. The display will indicate a value between 00.0% and 25.5%.

Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press ENTER to accept the value.

**NOTE:** The $O_2$ system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)

**NOTE:** The audio can be set into only one alarm level. You can choose between alarm level 1 or alarm level 2 or set a completely different setting.

After entering the relay state the display will default back to the Set Audio Threshold menu. The display will scroll the following:

```
..Set Audio Alarm Threshold…
   20.9%
```

### 5.5.9 Set Alarm Hysteresis

PureAire’s oxygen monitor may be used as a control system. When used to regulate oxygen levels the need of a dead band, “hysteresis” may be required. This menu will permit the setting of the alarm hysteresis to a desired concentration of Oxygen. When using hysteresis, the alarm set point now becomes an average alarm setting for an action to occur. When adding the hysteresis value to the alarm set point, this then defines the alarm and dead band for an action to occur.

For example, if you require a valve to close at 14.9% oxygen level and to reopen again at 15.5% oxygen level, you would set the Alarm Threshold at 15.2% and set the hysteresis value at 0.3%.

```
Average Alarm set point = 15.2% - Hysteresis 0.3% = 14.9%, Valve Off  
Average Alarm set point = 15.2% + Hysteresis 0.3% = 15.5%, Valve On
```

To access this menu push the joystick down to display the Set Alarm Hysteresis menu. This will scroll on the digital display.

```
..Set Alarm Hysterisis…
   20.9%
```

Push the joystick right to access the Set Alarm 1 Hyserisis. Pushing the joystick again to the right will display a value 0.0%, (factory default). Pushing the joystick up increases the percentage up to a maximum value of 2.5%. Adjust the digital display
until the desired hysteresis value is selected.

| 0.3%  
| 20.9% |

Press ENTER to accept this value. The digital display will revert back to **Set Alarm 1 Hysteresis**.

| ..Set Alarm 1 Hysteresis…  
| 20.9% |

Push the joystick down to access the next sub menu; **Set Alarm 2 Hysteresis** will scroll on the digital display. Pushing the joystick again to the right will display a value 0.0%. Pushing the joystick up increases the percentage up to a maximum value of 2.5%. Adjust the digital display until the desired hysteresis value is selected.

| ..Set Alarm 2 Hysteresis…  
| 20.9% |

Press ENTER to accept this value. The digital display will revert back to **Set Alarm 2 Hysteresis**.

| ..Set Alarm 2 Hysteresis…  
| 20.9% |

Push the joystick down to access the next sub menu; **Set Alarm Audio Hysteresis** will scroll on the digital display. Pushing the joystick again to the right will display a value 0.0%. Pushing the joystick up increases the percentage up to a maximum value of 2.5%. Adjust the digital display until the desired hysteresis value is selected.

| ..Set Audio Alarm Hysteresis…  
| 20.9% |

### 5.5.10 Set Sensor Adjust

This menu will permit fine-tuning of the oxygen readout to a known concentration of Oxygen. It is recommended to adjust the oxygen display to ambient oxygen levels of 20.9%. To access this menu push the joystick down to display the **Sensor Adjustment** menu. This will scroll on the digital display.

**NOTE:** It is recommended to warm up the Air Check Oxygen monitor for two hours before making any adjustments to the sensor.

| ..Sensor Adjustment…  
| 20.9% |
Push the joystick right to access the first sub menu; Set Sensor Span will scroll on the display. This is the menu that will permit fine adjustment of the ambient oxygen reading to 20.9%.

```
..Set Sensor Span..
  20.9%
```

Push the joystick right to access the sensor span. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the counts and decreases the percent oxygen value displayed on the Air Check. Pushing the joystick down decreases the counts and increases the oxygen value displayed on the Air Check. As the counts increase and decrease the percent oxygen displayed will also increase and decrease. Adjust the digital display until 20.9% \( \pm \) 0.1% is displayed. The actual oxygen reading will fluctuate from 20.8% to 21.0%.

```
093
  20.9%
```

Press ENTER to accept this value. The digital display will revert back to Set Sensor Span.

```
..Set Sensor Span..
  20.9%
```

```
..Sensor Adjustment..
  20.9%
```

Press the joystick to the left to revert back to the Sensor Adjustment menu.

**NOTE:** The “Set Module Zero” menu is not available for the Oxygen monitor. This menu was designed for PureAire toxic and corrosive gas monitors. When selected, nothing will happen. Push the joystick Left to leave this menu.

### 5.5.11 Main Operation Mode

To select the main menu from any sub menu, push the joystick left until the Main Menu appears. The digital display will indicate the following:

```
Oxygen
  20.9%
```
6: Maintenance & Sensor Verification

Only qualified personnel should perform maintenance and sensor verification

6.1 Sensor Verification

The earth is a wonderful source of calibrated oxygen at 20.9%, therefore under ambient conditions; verification of the Air Check O₂ monitor to 20.9% oxygen is constantly being performed. As the oxygen sensor ages over time, it may require a slight adjustment to 20.9%. The O₂ monitor also requires periodic testing with nitrogen to verify the cells response to 0% oxygen.

6.1.1 Sensor Verification Gas

For testing the Air Check O₂ monitor, PureAire recommends the use of nitrogen. This can be purchased from your gas supplier or from the gas supplier listed below.

6.1.2 Sensor Verification Equipment

For exposing the monitor to a known span gas, use the following. The gas and regulator are available by separate order directly from your gas supplier. This can be purchased from your gas supplier or from the gas supplier listed below.

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>CZF6D400281</td>
<td>Nitrogen 103 liter cylinder, 99.99% *</td>
<td>1</td>
</tr>
<tr>
<td>1810259</td>
<td>Regulator, On Demand **</td>
<td>1</td>
</tr>
<tr>
<td>CZF6D040283</td>
<td>Zero Grade Air 103 liter cylinder *</td>
<td>1</td>
</tr>
</tbody>
</table>

*Air Liquide can be reached at 800-638-1197

**Industrial Scientific can be reached at 800-338-3287

NOTE: If the instrument is connected to a controller, set the controller to the standby mode to avoid accidental alarms.

NOTE: If your safety protocol requires, you may subject the Air Check monitor to different concentrations of oxygen span gas.
6.2 Sensor Verification Procedure

**CAUTION:** Be sure to observe all safety guidelines when generating and using nitrogen.

Under ambient non-oxygen deficient environments, Air Check $O_2$ monitor will indicate a display reading of 20.9%. As the sensor ages, the reading may decrease in value. The following procedure should be used to adjust the reading to 20.9%.

1) Insure that the Air Check $O_2$ monitor is in a clean non-oxygen deficient environment.

2) Enter the password. Refer to Section 5.3

3) Select the Sensor Adjustment menu.

This menu will permit fine-tuning of the oxygen readout to a known concentration of Oxygen. It is recommended to adjust the oxygen display to ambient oxygen levels of 20.9%. To access this menu push the joystick down to display the Sensor Adjustment menu. This will scroll on the digital display.

**NOTE:** It is recommended to warm up the Air Check Oxygen monitor for two hours before making any adjustments to the sensor.

Push the joystick right to access the first sub menu; Set Sensor Span will scroll on the display. This is the menu that will permit fine adjustment of the ambient oxygen reading to 20.9%.

Push the joystick right to access the first sub menu; Set Sensor Span will scroll on the display. This is the menu that will permit fine adjustment of the ambient oxygen reading to 20.9%.

Push the joystick right to access the sensor span. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the counts and decreases the percent oxygen value displayed on the Air Check. Pushing the joystick down decreases the counts and increases the oxygen value displayed on the Air Check. As the counts increase and decrease the percent oxygen displayed will also increase and decrease. Adjust the digital display until 20.9% +/- 0.2% is displayed.
Press ENTER to accept this value. The digital display will revert back to Set Sensor Span.

...Sensor adjustment..  
20.9%

Press the joystick to the left to revert back to the Sensor Adjustment menu.

6.2.1 Sensor Verification to Nitrogen

PureAire recommends challenging the O₂ monitor with nitrogen every 6 to 12 months. The monitor's dust filter has a ¼” male tube fitting designed for connecting sample tubing from a Nitrogen cylinder. Expose the O₂ cell to N₂ using the On Demand regulator. The reading will drop off to 1% or below in less than one minute when the O₂ sensor is exposed to pure N₂. The system will recover to 20.9% when the nitrogen is removed.
6.2.2 Sensor Verification to a known concentration of Oxygen

When testing the O₂ monitor to a known concentration of oxygen, the sensor inlet has a ¼” compression tube fitting designed for connecting the sample tubing. You can connect ¼” OD sample tubing from a cylinder filled with Zero Grade air directly to the tube inlet and expose the O₂ cell directly. The On Demand Regulator will permit gas to flow at the flow rate programmed into the Sample Draw Monitor.

Expose the monitor for 1 minute and then adjust the reading to 20.9% when using Zero Grade air. Remove the tube from the On Demand Regulator and remove the Zero grade air from the monitor. The final reading should be within ± 0.3% of the span gas concentration.

**NOTE:** To see a true zero, the entire Air Check O₂ monitor needs be completely immersed into a zero oxygen environment.
Remote Display Alarm Indicator for Oxygen monitor

(Part number 99091)

The Remote Display Alarm Indicator is designed to display remote oxygen concentration information from PureAire’s oxygen monitors. All PureAire O₂ monitors have a built in 4-20mA output. The remote display alarm easily connects to the monitor’s input power and mA output connection. An 18 AWG, three conductor, shielded control and instrumentation cable, Belden 8770 or equivalent, is recommended for the connection. The maximum permissible cable length is 250 feet. You can simultaneously connect one remote display to one Air Check Oxygen monitor and one programmable logic controller, PLC.
How to mount the Remote Display Alarm Indicator

1) Open the two side doors to expose the front panel screws.

2) Loosen the 4 screws to separate the front panel from the case.

Mount the case to a wall or other flat surface. There are 4ea. through holes for fastening the case.

The case is designed to be flush mounted.

NOTE: The front cover can be removed from the case by gently pulling on the plastic hinges. (they will stay connected to the front cover. To connect the front cover, just push the plastic hinge into the case.)
How to wire the Remote Display Alarm Indicator

Identification of switches and controls

1. **Alarm Adjusting Switches** – These switches are used to select the alarm level to be adjusted. They are factory set at 19.5% for Alarm 1 and 18% for Alarm 2. *(Normally set at the factory)*

2. **Alarm Polarity Switches** – These switches are used to select when the alarms will activate. For oxygen, the alarm switches are set for “Below”. If the readings go below ambient, 20.9%.

3. **Range Auto Adjustment Switches** – These switches are used to adjust the zero and full scale reading on the Remote Display Alarm Indicator. When sending a 4mA and 20mA signal from

---

**CAUTION:** Make all wire terminations with the power OFF. Failure to do so can damage the oxygen monitor and remote display and void your warranty.

18 AWG, three conductor, shielded control and instrumentation cable, Belden 8770 or equivalent

Max distance 250 feet
4. Your oxygen monitor, pushing these switches will automatically adjust the zero and full scale readings on the Remote Digital Display.

5. **Range Auto Adjustment Switches** – These switches are used to adjust the zero and full scale reading on the Remote Display Alarm Indicator. When sending a 4mA and 20mA signal from your oxygen monitor, pushing these switches will automatically adjust the zero and full scale readings on the Remote Digital Display.

6. **Alarm Adjusting Buttons** – These buttons are used to increase, (UP) or decrease (DOWN) the alarm settings.

7. **Horn On/Off Switch** – This switch is used to turn the internal audio horn on and off. In the On position, any alarm will activate the audible horn. To disable the internal horn, turn the switch to Off.

---

**How to Setup and Operate the Remote Display**

**CAUTION:** Entering the set up menus will disable the real time oxygen readings

After wiring the remote display to your Oxygen monitor, turn on the power to your oxygen monitor. During the warm up the remote display will illuminate a yellow fault LED and the display will read FLT, (indicating that the oxygen monitor is in fault). This will clear after the oxygen monitor completes the 4 minute warm-up.

During warm up  |  After warm up
How to set the zero and full scale range

This will need to be set up in the field to adjust to the length of cable between the oxygen monitor and the remote display alarm indicator. To perform this in the field, first enter the password on your oxygen monitor and select the “Set 4-20mA loop” menu. (See Section 5.5.1 Set 4-20mA loop).

On your oxygen monitor, use the joystick to select “Set 4mA Zero”. This sends a 4mA signal to the remote display. On the back of the remote display push the ZERO button for 3 seconds. You’ll see the display reset and automatically adjust itself to the new zero. If necessary, you can push the joystick up or down to fine tune the zero reading.

**NOTE:** Both AL1 and AL2 LED’s will also be illuminated.

Once adjusted, use the joystick to select “Set 20mA Span”. This sends a 20mA signal to the remote display. On the back of the remote display push the SPAN button for 3 seconds. You’ll see the display reset and automatically adjust itself to the new span of 25%. If necessary you can push the joystick up or down to fine tune the full scale reading.

**NOTE:** To fine tune the reading to match the reading on the oxygen monitor, use the “Set 20mA Span” menu. Push the joystick up or down until both displays match.

**CAUTION:** If the oxygen monitor is in the measuring mode and the ZERO push button is pressed an “Err” will be displayed on the remote display and no readings will be recorded. *If the SPAN push button is pressed in the measuring mode, the remote display will automatically adjust to 25.0%.* You will need to repeat the above adjustment procedure again for the remote display to mirror the oxygen monitor. **NEVER PUSH THE SPAN** in the measuring mode.

How to set the internal alarms on the Remote Display

The Remote Display has two user selectable alarms with a separate horn tone to identify Alarm 1 from Alarm 2. Both are preset at the factory; AL1 = 19.5% and AL2 = 18%. They can be changed in the field.

To set Alarm 1, Press Alarm 1 for two seconds to enter the alarm change mode. The display will show the current alarm setting and the right most decimal point will be lit. Use the UP or DOWN buttons to increase or decrease the alarm value. When done, push the Alarm 1 button for 2 seconds to get back to the monitoring mode.
To set Alarm 2, Press the Alarm 2 button for two seconds to enter the alarm change mode. The display will show the current alarm setting and the left most decimal point will be lit. Use the UP or DOWN buttons to increase or decrease the alarm value. When done, push the Alarm 2 button for 2 seconds to get back to the monitoring mode.

**How to connect a Horn and Strobe to the O2 monitor**

This drawing shows how to connect a remote Horn and strobe to PureAire’s Oxygen monitor with the Alarm relay #1 set to a Normally Open position.

*Note: Federal Signal Horn/Strobe or equivalent*
How to connect a remote fan contactor to the SAM O2 monitor

Externally powered

To external voltage source, 24 VAC, 120 VAC or 240 VAC, 3 amps max.

External relay coil. Relay coil voltage rating must match external voltage source.

Relay 1, or Relay 2
Terminal Strip

COM
N/O

Relay 1, or Relay 2
Terminal Strip

COM
N/O

+24 VDC

-24 VDC

External relay using internal 24 VDC power supply

External 24 VDC relay coil. Install 1N4004 or similar diode across coil.

CAUTION: Pureaire Monitoring Systems does not recommend using 120VAC or higher voltage inside the monitor. Use 24 VAC if possible.