



# Air Check✓ O<sub>2</sub> Trace Oxygen Analyzer 0-100 ppm

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Instruction Manual

**Part No. 99197**



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Rev 1.6 October 2023

# *Welcome to PureAire Monitoring Systems*

**I'd like to thank you for investing in our continuous life safety and process control toxic gas monitoring systems.**

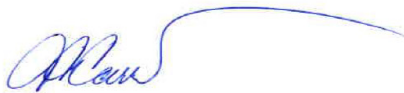
**PureAire offers an unbeatable combination of experience and innovation in solving the safety and environmental needs of our customers. We are capable of providing small systems of a few points to a total multi-point turnkey computerized package.**

**PureAire's proprietary sensor cell technology and state-of-the-art electronics are designed to interface with the latest distributive or PLC based control systems. We believe that our experience, innovative products, and commitment to service will satisfy your specific monitoring needs now and in the future.**

**Our growth is a result of our total commitment to supporting our customers. We're available 24 hours a day, 7 days a week to help you when you need us. Our 24-hour Emergency phone number is 1-224-443-5445. We can provide field service, preventative maintenance programs and training to your technicians in the operation of our equipment. Our goal is to provide the best after sale service and support in the industry. That is just one way PureAire takes that extra step to ensure your complete satisfaction.**

**Thank you again for investing in PureAire Monitoring Systems for your monitoring needs and I'm proud to welcome you to our family of valued and satisfied customers.**

**Sincerely,**



**Albert A. Carrino  
President**

## Please Read Before Installation

The following will damage the Air Check Oxygen monitor.

1. The Air Check Low Range Monitor is not designed to monitor in ambient air. Exposing the monitor to concentrations exceeding 100ppm oxygen will shorten the life and damage the low range oxygen sensor cell.
2. The Air Check Low Range O<sub>2</sub> requires **24 VDC regulated power**. **Please Do Not connect** the monitor to any voltage that exceeds 24 Volts DC, or **ANY AC Voltage**.
3. Do not power the Air Check Oxygen monitor with the oxygen sensor unplugged from the main PC board. **Do Not Connect** the O<sub>2</sub> sensor to the PC board while the monitor is powered. This Will Damage the O<sub>2</sub> sensor.
4. The oxygen sensor cell is matched to the electronics. **Never exchange** the electronics with an oxygen sensor from a different monitor.
5. Do not expose the monitor to flow rates that exceed ½ liter per minute, (500 cc per minute) flow.
6. Expose the monitor to span gas blends that consist of Oxygen and Nitrogen only. **Do Not expose the monitor to any combustible gas**, i.e. Methane, Hydrogen, etc. Exposure to combustible span gases can damage the oxygen sensor cell.
5. Do not expose the Oxygen monitor to silicone, Freon, or corrosive compounds. They can cause a loss of sensitivity and damage the sensor.
6. Do not expose the oxygen sensor to high flow air or install it directly in front of fans. The high air flow can cool the oxygen sensor and cause an inaccurate reading.
7. When using the Air Check O<sub>2</sub> monitor, Do not expose the oxygen sensor directly to a water stream

**8. The Factory Password for entering the menus is 557**

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# 1: Introduction

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The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor is a compact gas monitoring system that is ideal for the continuous monitoring of inert gas in 3D printers where low oxygen levels may pose a corrosion risk. Unlike electrochemical sensor cells the ***Air Check ✓*** O<sub>2</sub> low range zirconium cell provides stable oxygen readings even in areas where temperature and humidity levels are changing. The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor is UL / CUL, and Ce approved and is factory calibrated against a NIST traceable reference gas standard.

The heart of the monitoring system is an ultra-low range zirconium sensor, which responds to low oxygen conditions within seconds and provides accurate measurements over a wide temperature and humidity range. The zirconium O<sub>2</sub> sensor cell requires an absolute minimum of maintenance. There are no zero or span calibration pots to adjust and when compared to disposable type sensors, our ultra-low range zirconium O<sub>2</sub> sensor can save up to hundreds of dollars in annual maintenance.

Ideal for continuously monitoring ppm oxygen levels in 3D process chambers where inert gases are used, the ***Air Check ✓*** Low Range Monitor does not drift or lose sensitivity when the weather or temperature changes. The electronics are housed in a UL listed polycarbonate housing.

Each system consists of an ultra-low range zirconium oxide sensor cell and three-wire transmitter. The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor may be used as a stand-alone gas detector, linked to optional PureAire single and multipoint controllers, or connected to your own centralized control and surveillance system. This manual covers the installation, operation, and maintenance of the ***Air Check ✓*** Low Range O<sub>2</sub> deficiency monitor.

## 1.1 Key Features

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The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor incorporates a number of user-friendly features designed to simplify installation, operation, and maintenance.

### 1.1.1 Ultra Low level Zirconium Oxide O<sub>2</sub> Sensor

The monitor incorporates a low ppm level O<sub>2</sub> sensor cell that can operate under continuous inert environments. Unlike concentration O<sub>2</sub> cells, PureAire's exclusive zirconium oxide sensor cell does not need an oxygen reference gas for proper operation. The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor can detect low ppm oxygen levels in 3D process chambers and process tools without the need of a reference gas.

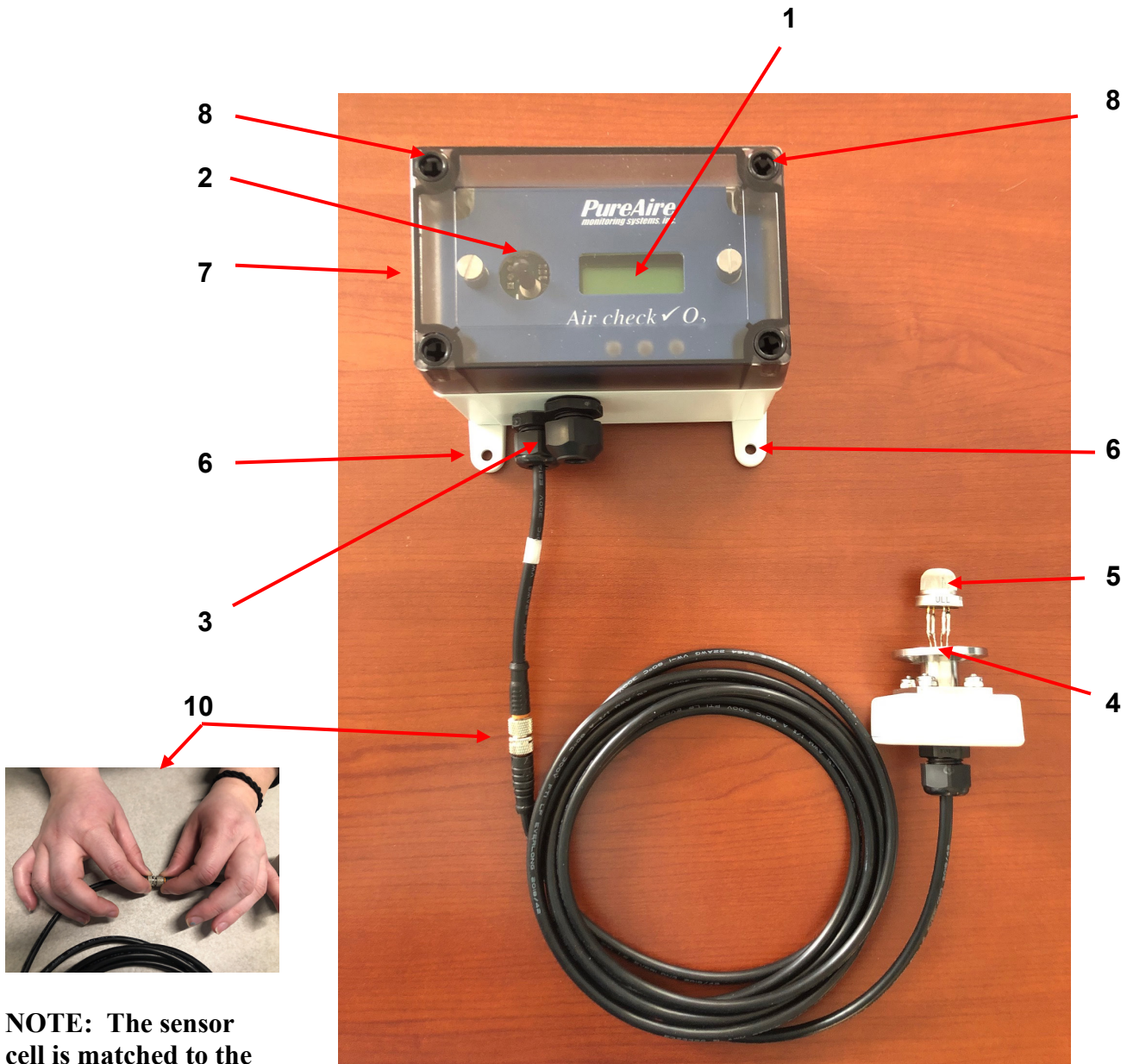
### 1.1.2 Smart Electronics

The ***Air Check ✓*** Low Range O<sub>2</sub> Monitor incorporates a special electronic circuit that continuously monitors sensor operation. Any cell degradation or complete failure will immediately be detected. This smart circuitry alerts the user to sensor faults and other electrical problems that may interrupt surveillance through the standard mA signal output signal or through the optional fault relay option.

The **Air Check ✓** Low Range O<sub>2</sub> Monitor incorporates a stable zirconium oxide sensor that rarely requires calibration. Changing barometric pressure changes or changes in temperature and humidity do not affect the zirconium oxide oxygen cell. There are no zero or span pots to adjust. The Low Range O<sub>2</sub> sensor periodically can be calibrated with 50ppm span gas in the field.

## 1.2 Component Identification

### 1.2.1 Front View Exterior



**NOTE:** The sensor cell is matched to the electronics.

**NEVER** switch sensor cells with a different transmitter.

1. **Digital Display** — 3-digit backlit LCD digital display for showing the oxygen levels in percent.
2. **Joystick** — Used for selecting and adjusting the built-in menus. The *Air Check* ✓ Low Range O<sub>2</sub> is available with optional dual level user selectable relays. The joystick is also used to select alarm levels, relay settings and resetting any latching visual and audio alarms.
3. **Cable Port** — This is the opening in the transmitter housing for connecting the 4-20 mA output and 24 VDC power cable.
4. **KF-25 sensor assembly** — Consists of the oxygen sensor cell and KF25 fitting. The sensor assembly is designed to mount directly into a mating KF-25 fitting.

**WARNING:** The Oxygen sensor cell must be handled with care. **Never Bounce or drop the cell.** Mating the cell into the KF-25 flange will support oxygen monitor electronics and protect the cell.

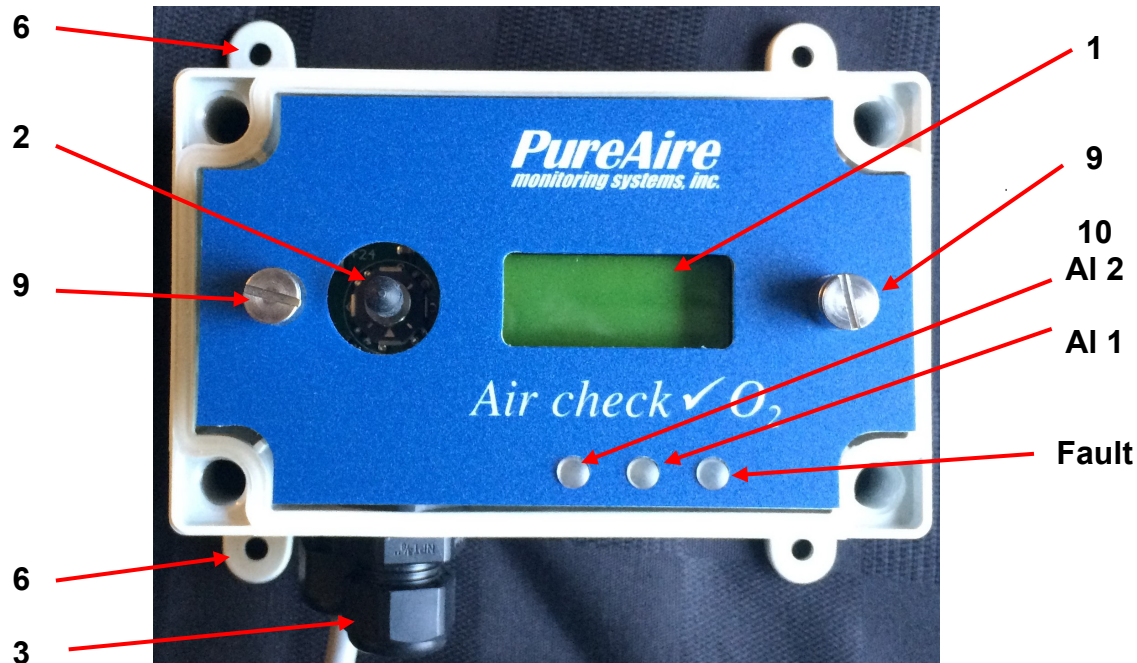
**NOTE:** The sensor cell will feel **HOT** to the touch. This is normal.

5. **Oxygen Sensor** — A zirconium oxide sensor, which detects and measures the level of oxygen. When exposed to oxygen, the sensor outputs an electrical signal proportional to the actual concentration of oxygen.
6. **Mounting Feet** — There are 4 feet used to mount the oxygen monitor to a wall or other flat surface.
7. **Transmitter Cover** — A removable cover that protects the interior of the transmitter.
8. **Transmitter Cover Fasteners** — There are 4 captive screws secure the transmitter cover in place.
9. **Electronics Fasteners** — These captive screws secure the electronics to the enclosure
10. **Remote 10 ft. Sensor cable** — The sensor cable permits remoting the KF-25 sensor assembly up to 10 feet from the transmitter. **It includes a twist type connector for ease of feeding through walls or wave guides.**
11. **Alarm Indicators** — 3 multicolored LED indicators for showing:

Alarm level 1	Orange LED
Alarm level 2	Red LED
Fault Alarm	Yellow LED
12. **Audio Horn** — This built-in horn is a 90dB high pitched audio sound that will activate when the oxygen levels go below the selected alarm thresholds. The audio alarm is non-latching and will automatically turn off when the oxygen levels go above the alarm thresholds

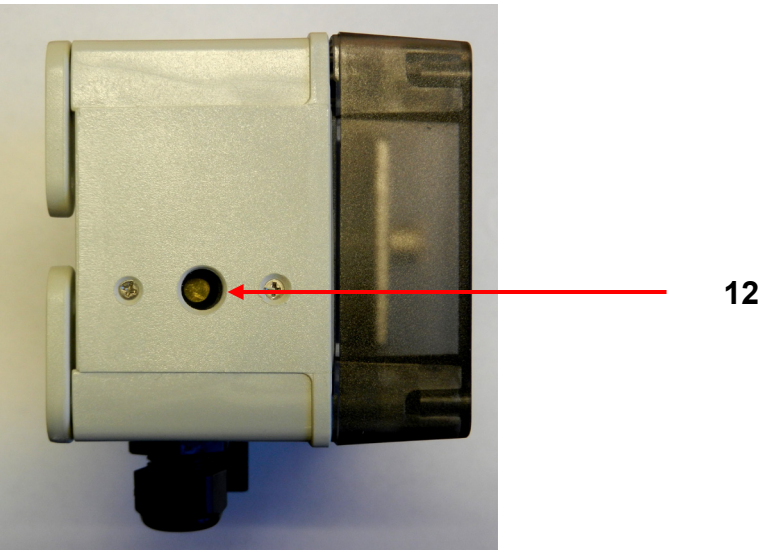
**NOTE:** The audio alarm is an immediate alarm. Oxygen levels must recover above the alarm thresholds before the horn turns off. There is no alarm delay function available.





1.2.3 Side View Exterior with Audio Alarm

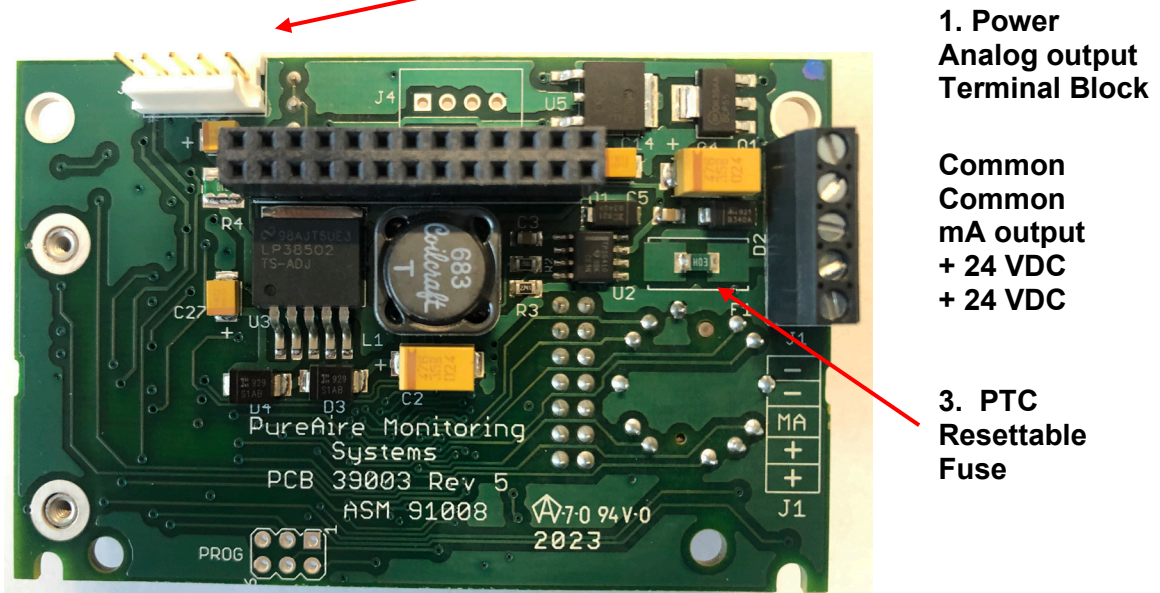
**NOTE:** The audio alarm is an immediate alarm. Oxygen levels must recover above the alarm thresholds before the horn turns off. There is no alarm delay function available.





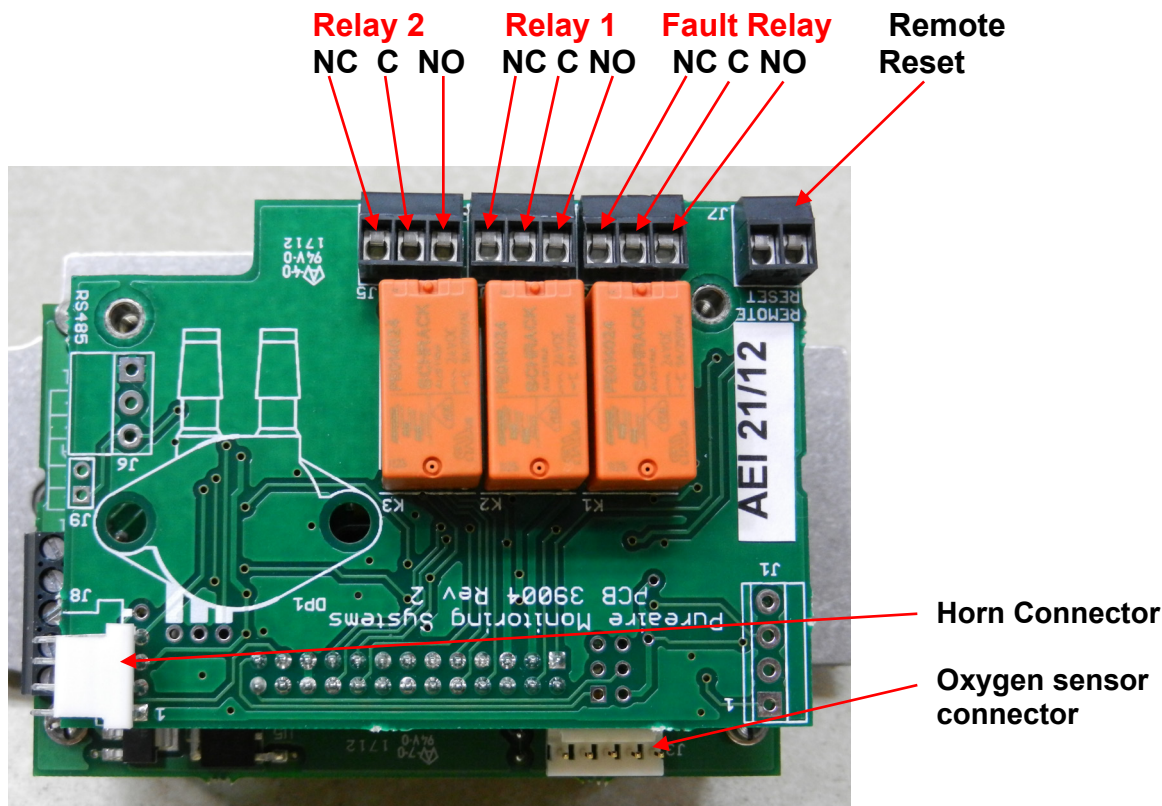
#### 1.2.4 Transmitter Interior

#### 2. Sensor cell connector

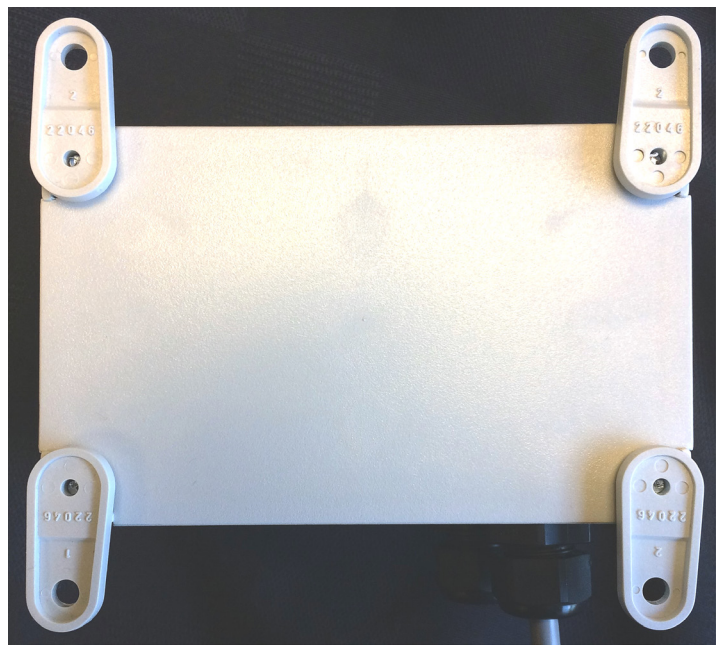


1. **Power Analog Terminal Block** — This terminal block is where the 24VDC power and 4-20 mA analog output connection is made.
2. **Sensor Cell Connector** — This connector is where the Oxygen sensor cell is connected. **NOTE: Never connect the oxygen sensor to this connector while the monitor is powered. This will damage the oxygen sensor**
3. **PTC Resettable Fuse** — The PCB is protected with a PTC Fuse that is resettable and Never needs to be replaced. If it trips, you will need to turn power off to the monitor. When power resumes the fuse will reset.

1.2.5 Alarm Relay Board



1.2.5 Enclosure Mounting Feet



**Mounting Feet**  
Can be oriented  
in any direction

**Feet can also be  
removed for  
mounting the O<sub>2</sub>  
monitor flush  
with a wall or  
other surface**

## 2: Specifications

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**NOTE:** For our continual product improvement, all specifications are subject to change without notice.

### 2.1 Performance Specifications

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Sensor Type:	Ultra Low Zirconium Oxide Sensor Cell <b>0-100 ppm</b>
Response Time:	Within 1 second of any change in O <sub>2</sub> .
Accuracy:	± 5% or 2 ppm of reading, whichever is greater
Fault Indicators:	Loss of VDC power (analog signal drops to 2 mA). Sensor cell failure: Fault relay activated
Operating Temp:	-40° to 140°F (-40° to +60°C)
Humidity:	0 to 95% RH.
Environment:	<b>PSU only UL spec</b> , Altitude 2000 m, Pollution Degree 3, Intended for Indoor Use.
UL / CUL listing:	Measuring Equipment E363306
Ce	EN 61000-3-2:2006 EMC, EN 61000-3-3:2008 EMC, EN61010-1-3-2013 LVD

### 2.2 Gas Detection System

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Type:	Ultra Low Zirconium Oxide Sensor Cell, <b>Range 0- 100 PPM</b>
Transmitter:	Microprocessor electronics with built-in 3-digit backlit LCD display Joystick operated menus

### 2.3 Signal Outputs

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Local Display:	Digital display calibrated for Oxygen. The range is stated on the model label and can also be accessed via the joystick on the front panel. In the measurement mode pushing the joystick down will scroll the gas and range on the display. Push the joystick down again to stop the scrolling and display the gas again.
Standard	Analog Output: DC 4-20 mA
Optional	Relay Output: Dual level user selectable alarm relays and one fault relay Rated, 2amps @ ≤ 24VAC or 24VDC

### 2.4 Electrical Requirements

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Power:	24 VDC external power. A regulated 24VDC power supply is required.
Consumption:	Approximately 250mA

### 2.5 Physical Characteristics

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Dimensions:	5.125 (W) x 3.15 (H) x 3.00 (D) inches; 130 x 80 x 76 mm (Max with feet)
Weight:	1.1 pounds (0.5 kg)
Enclosure Type:	General purpose; not intended for explosive atmospheres.

## 2.6 AirCheck O<sub>2</sub> System Default Factory settings

The *Air Check* ✓ Low Range O<sub>2</sub> Monitor is shipped with factory defaults for the alarm relay settings. The following are the factory defaults:

Menu Function	Factory Default	Menu Defined
<b>Set 4-20mA loop</b>	The mA output is set at the factory using a calibrated Fluke meter.	Use this function to adjust the Oxygen monitors 4mA, (Zero) and 20mA, (Span) to your PLC or distributive control system.
<b>Set Formats LED and alarm relay State **</b>	Alarm 1 = Normal Alarm 2 = Normal Fault = Normal	Do you want the relays to energize, (normal) or de-energize, (fail safe) when the alarm activates?
<b>Set Alarm Threshold Polarity</b>	Alarm 1 = Inverted Alarm 2 = Inverted Audio = Inverted*	Do you want to alarm at a level higher, (normal) or lower, (inverted) than the alarm threshold?
<b>Set Latching</b>	Alarm 1 = Non-latching Alarm 2 = Non-latching Audio = Non-latching	Do you want the alarm to automatically reset? (non-latching) or do you want to manually reset the alarm? (latching)
<b>Alarm Delay</b>	Alarm = 5 seconds	How long do you want to wait until the alarms activate?
<b>Zero Suppression</b>	000 = 0 ppm Refer to section 4.5.6	<b>This function is Not Enabled on the Oxygen monitor.</b>
<b>Set Alarm Thresholds</b>	Alarm 1 = 50 ppm Alarm 2 = 25 ppm Audio = 300 ppm	At what level do you want to alarm?
<b>Set Alarm Hysteresis</b>	Alarm 1 = 0 ppm Alarm 2 = 0 ppm Audio = 0 ppm	For use when using the Low Range O <sub>2</sub> for control of valves and process. See Section 5.5.9
<b>Sensor Adjustment</b>	No factory default	For use when dynamically gas calibrating the Oxygen monitor to a known span gas. See Section 6.2
<b>Manage Passwords</b>	Factory default is <b>557</b>	For use when changing the password from factory default to a new password of your choice.

**NOTE:** The built in relay settings may be changed by the user in the field. Refer to Section 5.5.2

**NOTE:** The LED indicators on the front panel are connected directly to the alarm relays.

## 3: Installation

### 3.1 Site Requirements

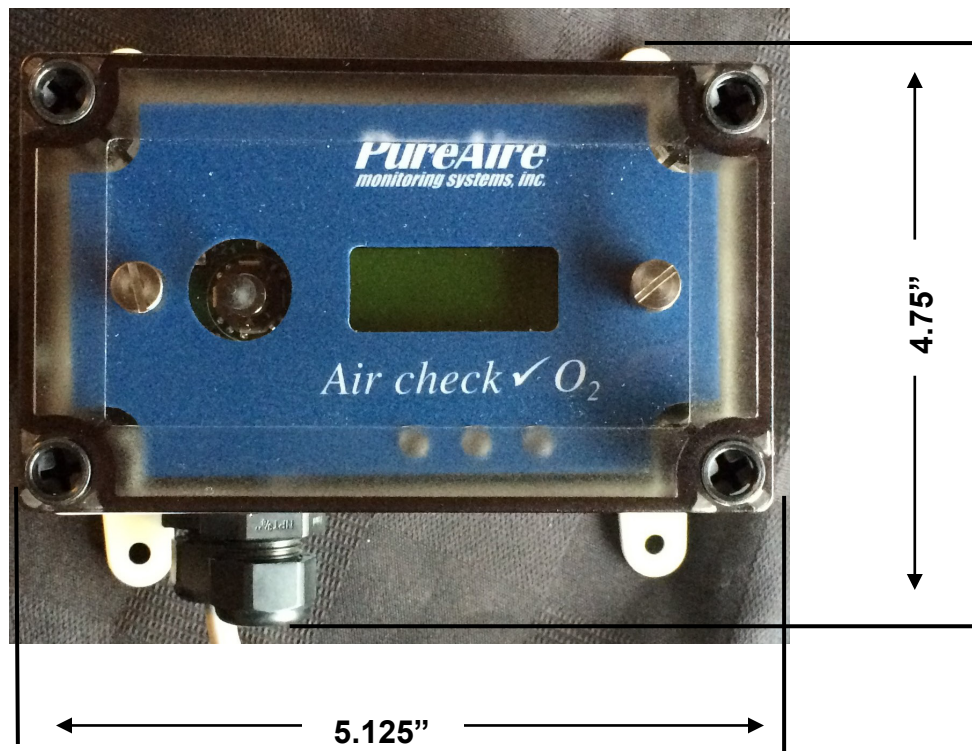
The **Air Check ✓** Low Range O<sub>2</sub> enclosure should be mounted in an area free of vibration and electrical noise or interference. If possible, avoid areas with high temperatures or condensing humidity.

**WARNING:** *The Air Check ✓ Low Range O<sub>2</sub> is not designed for installation in hazardous areas.*

### 3.2 Mounting

#### 3.2.1 Transmitter Enclosure

The **Air Check ✓** Low Range O<sub>2</sub> Monitor is designed primarily for wall mounting and should be installed at a height convenient for operation, maintenance, and viewing of the instrument display. The following is a drawing of the mounting dimensions.



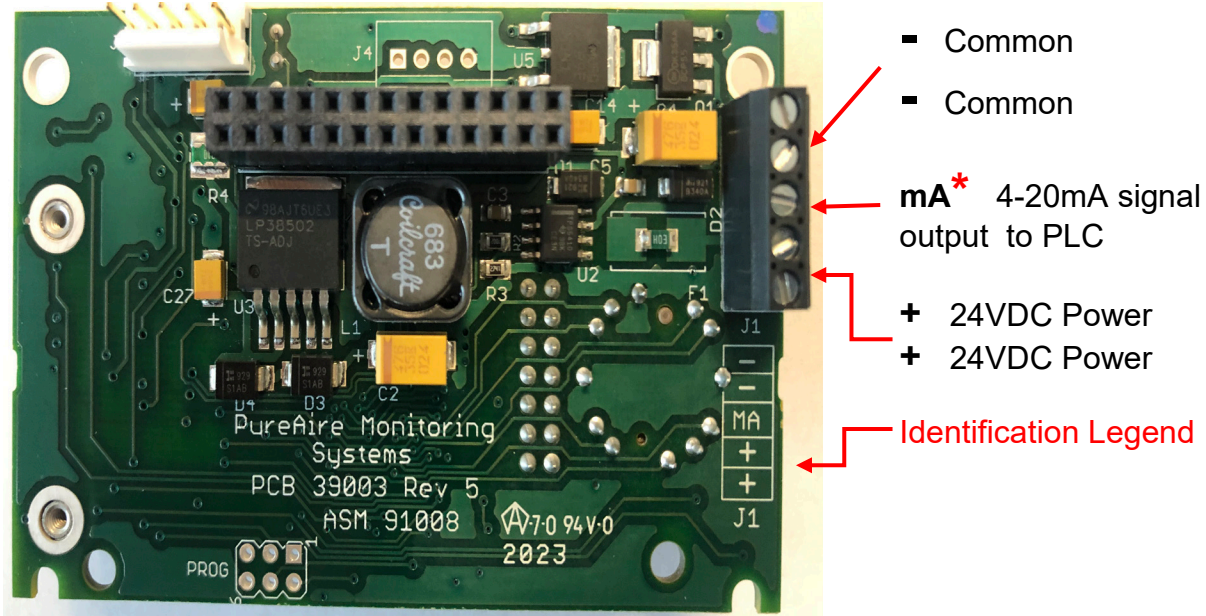
#### 3.2.2 Air Check ✓ O<sub>2</sub> monitor

The oxygen sensor and KF-25 flange should be installed directly to the 3D chamber. The transmitter can be mounted up to 6 feet from the KF-25 oxygen sensor assembly.



### 3.3 Wiring

The **Air Check** ✓ Low Range O<sub>2</sub> Monitor requires a single, 3-wire shielded cable for analog output and 24 VDC power input. A three-wire shielded cable; 3-conductor, 18 AWG stranded General Cable E2203S.30.860, or equivalent is recommended for the connection. The analog out and VDC power in connections are made on the terminal block inside the transmitter housing.



These connections are made as follows:

Pin #	Connection	Description
-	Common (Signal Ground)	0V
-	Common (Signal Ground)	0V
MA	Signal Out	DC 4-20mA Output
+	Power	DC + 24V Input
+	Power	DC + 24V Input

**NOTE:** *PureAir has added additional contacts for +24VDC power and Common to accommodate additional wiring for remote horns and strobes*

**\* Caution:** *DO NOT connect to a powered current loop receiver. The Air Check Oxygen monitor supplies the current loop power.*



### 3.4 Initial Startup

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Once installation of the gas detector has been completed, it is ready for startup. The following procedures should be performed before putting the instrument into operation:

1. Check the integrity of all wiring.
2. Apply 24 VDC power.

The instrument should now be powered up. Upon power up, the ***Air Check* ✓** Low Range O<sub>2</sub> monitor LCD displays the PureAir logo and then starts a 4-minute, (240 second) count down as the current to the zirconium oxide O<sub>2</sub> sensor stabilizes. The monitor will output a 4 mA signal during the entire warm-up period. After the countdown, the oxygen sensor will continue to reach its operating temperature for approximately 30 minutes and the reading displayed will slowly increase to ambient.

**Do not make any adjustments to the reading until after the monitor has been powered for at least an hour.**

**NOTE:** The ***Air Check* ✓** Low Range O<sub>2</sub> Monitor is supplied with an Audio Horn, it will activate momentarily at the completion of the warm up.

Oxygen 239 WARM
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**NOTE:** The ***Air Check* ✓** O<sub>2</sub> monitor's reading may be adjusted to the ambient oxygen level. See section 6.1 for instructions on adjusting.

## 4: Normal Operation

The **Air Check** Low Range O<sub>2</sub> Monitor is a single point monitor designed for the continuous detection and measurement of PPM concentration levels inside 3D chambers and other process chambers.

### 4.1 Signal Outputs

The **Air Check** ✓ Low Range O<sub>2</sub> Monitor outputs a continuous 4-20 mA analog signal proportional to the measured concentration of oxygen. 4 mA represents 0 ppm O<sub>2</sub> and 20 mA represents 100 ppm O<sub>2</sub> which is the full range. In the event of a system fault, a specific factory defined code will be displayed on the local digital display. This code will indicate the exact nature of the system fault.

**CAUTION: DO NOT connect to a powered current loop receiver. The Air Check Oxygen monitor supplies the current loop power.**

### 4.2 Instrument Faults

The **Air Check** ✓ Low Range O<sub>2</sub> Monitor incorporates a number of self-checking features to ensure reliable operation. If a fault condition is detected, the analog output signal is altered: A few common error codes are displayed in the following table:

Condition	Analog Signal
**Supply Voltage Out of Range Fault code 16	Analog output drops to 2 mA
Transmitter cable cut	Analog output drops to 0 mA
O <sub>2</sub> Cell complete failure Fault Code 128	Analog output drops to 2 mA Fault Relay activates (Available with Relay Option Only)
O <sub>2</sub> System Warm Up	Analog output drops to 2 mA Fault Relay activates and turns off when system is in the Oxygen operation mode (Available with Relay Option Only)
O <sub>2</sub> Cell voltage fault Fault Code 64	Analog output drops to 2 mA Fault Relay activates (Available with Relay Option Only)
EEPROM Fault 08	Analog output drops to 2mA

**NOTE:** All system faults are displayed on the front panel. Each fault has its own specific code to identify the specific problem. Please contact PureAir whenever a fault is displayed.

**\*\* When using your own power supply please ensure that the voltage is regulated to 24VDC +/- 0.5 volts. If the voltage is too low or high you will activate a “Supply Voltage Out of Range fault and disable the monitor.**

**NOTE:** *If a Fault condition clears itself, (Yellow LED is no longer illuminated) The Fault message will continue to scroll until manually cleared.*

To clear the fault message, **push the joystick down** ↓ (- Minus)

### 4.3 Routine Maintenance Schedule

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Continuous gas detection systems depended upon to measure and detect hazardous gas leaks in the workplace requires periodic maintenance to ensure proper operation. The frequency with which this routine maintenance is required depends on the environment. We recommend a visual inspection every 6 months. The conditions in your application, as well as your organization’s maintenance policies, will ultimately determine the best routine maintenance schedule for your equipment. Routine Visual Checks

#### 4.3.2 Recommended Routine Maintenance Schedule

Routine Visual Checks	Every 6 - 12 months
Sensor Calibration	Every 6 - 12 months**

\*\* The *Air Check* ✓Low Range O<sub>2</sub> Monitor can also be tested to 99.99% nitrogen to verify the cells response to zero oxygen levels. See Section 5.5.10 for how to make minor adjustments.

### 4.4 Loss of Power Indicator

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In the event the *Air Check* ✓Low Range O<sub>2</sub> Monitor loses 24VDC power, the 4-20 mA analog output signal drops to 0mA. The LCD display will also display a blank screen.

### 4.5 Alarm Reset

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The *Air Check* ✓Low Range O<sub>2</sub> Monitor is supplied with alarm relays. Whenever the monitors alarms are activated, the built-in alarm relays, panel mounted LED’s and audio horn will also activate. When the relay settings are non-latching, the alarm relays, LEDs, and horn will automatically reset. If the relay settings are latching, then a manual reset of the alarms are required. Resetting the alarms can be performed through use of the joystick or through the use of the remote reset function.

Joystick – You must enter the password to enter the reset function. After the password is entered and accepted, push the joystick in; (enter) to reset the alarms.

Remote Reset – See section 1.2.5. The alarm relay board has a two-pin connector for wiring to a remote switch. When connected to a switch, this remote reset will bypass the joystick and a password will not be needed to reset the alarms.

**NOTE:** The oxygen levels must recover above the alarm thresholds before the horn can be reset from the remote reset switch or joystick.

## 5: *Air Check* ✓Low Range O<sub>2</sub> Programming

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The *Air Check* ✓Low Range O<sub>2</sub> Monitor is supplied with user selectable settings to adjust the alarm settings, 4 and 20mA output and minor sensor adjustments. The settings are arranged in menus that are accessed by moving the joystick. To access the menus a factory set password is used.

**NOTE:** The *Air Check* ✓Low Range O<sub>2</sub> Monitor will continuously monitor oxygen while accessing the menus. **The alarm, fault relays and mA output are all active and on line while making any changes to the menus.**

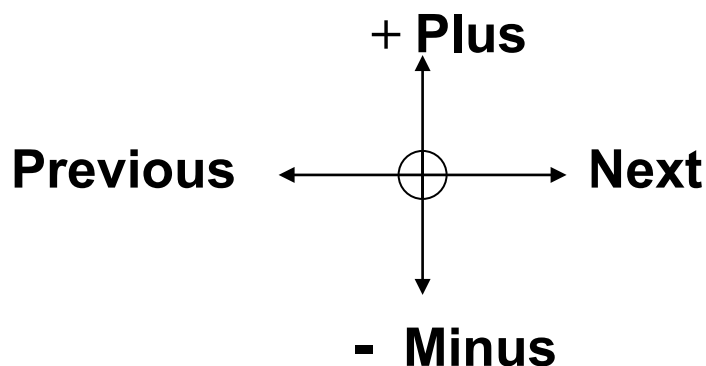
### 5.1 Joystick Operation

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The *Air Check* ✓Low Range O<sub>2</sub> Monitor uses a 4-position joystick with a center pushbutton for selecting menus and changing values. The joystick is programmed to standard protocol as follows:

**NOTE:** *The joystick has a built-in delay to prevent accidental tampering of the menus. Deliberate entries are required.*

**CAUTION:** *Only qualified personnel should perform programming, maintenance, and sensor verification*



**Plus** – Pushing the joystick in this direction increases the value

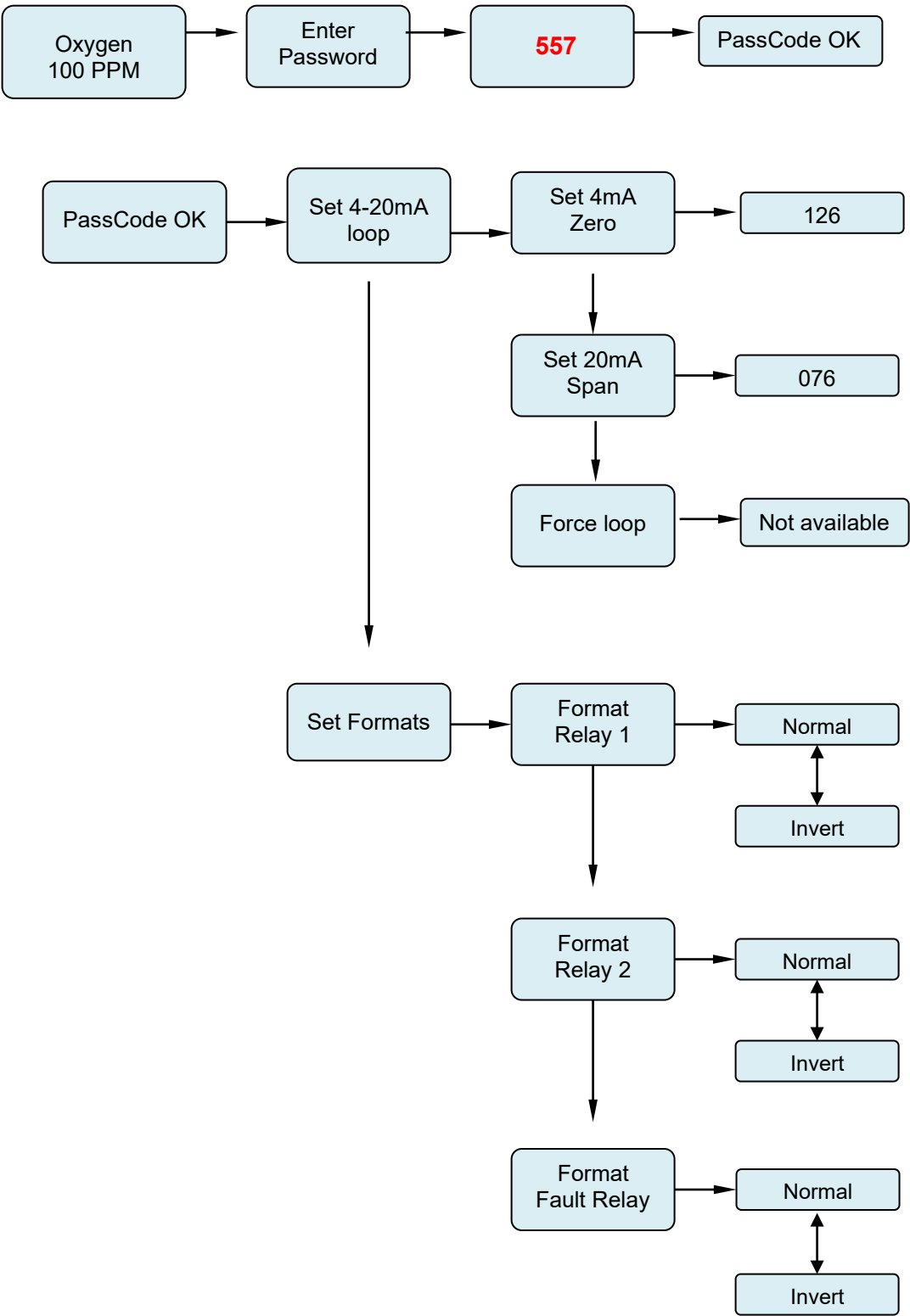
**Minus** – Pushing the joystick in this direction decreases the value

**Next** – Pushing the joystick in this direction moves you to the next level of the menu hierarchy.

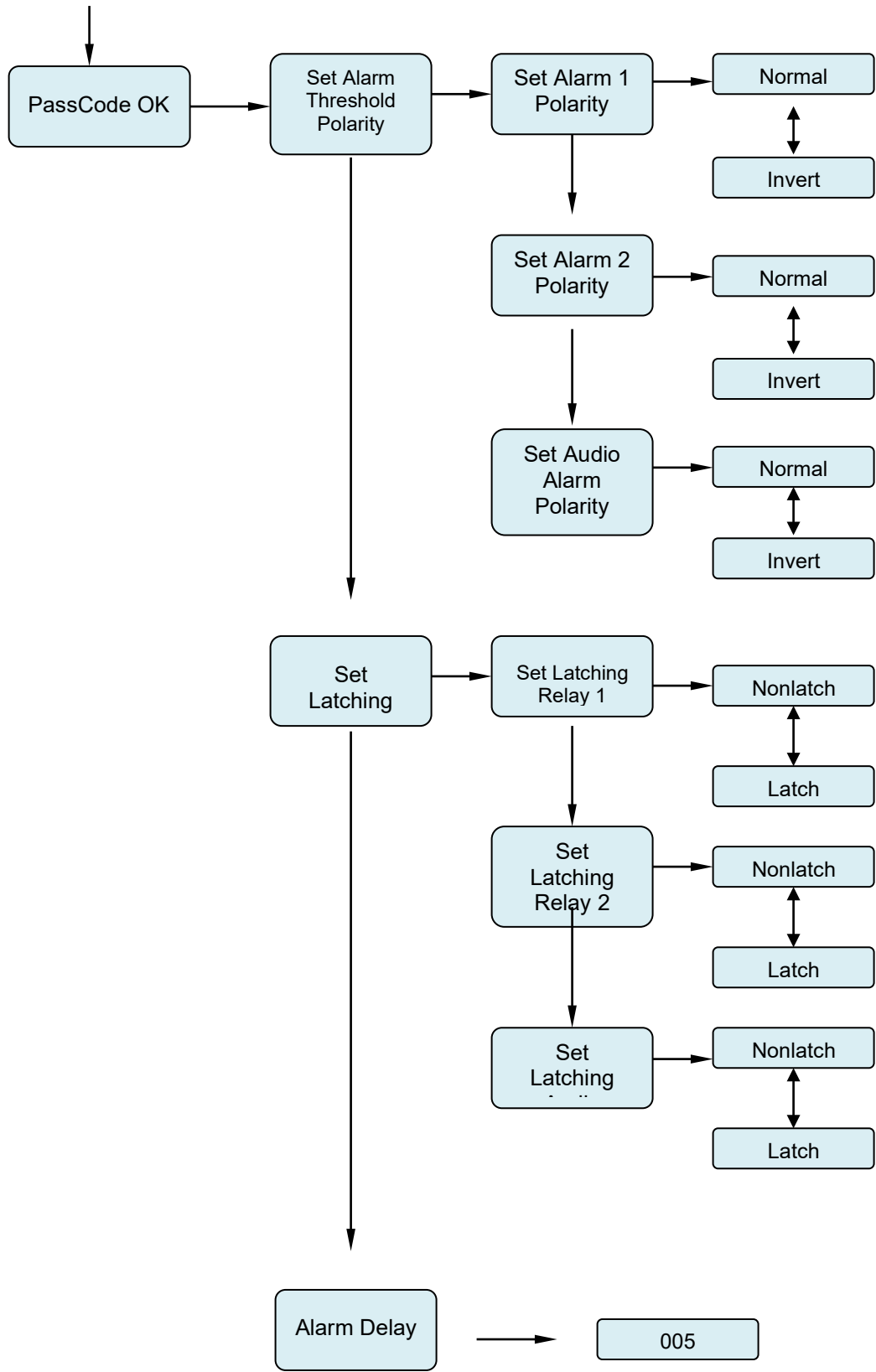
**Previous** – Pushing the joystick in this direction takes you out to the last level of menu hierarchy.

**Enter** – Pushing the joystick directly in the center enters the information into the microprocessor

## 5.2 Program Flowchart

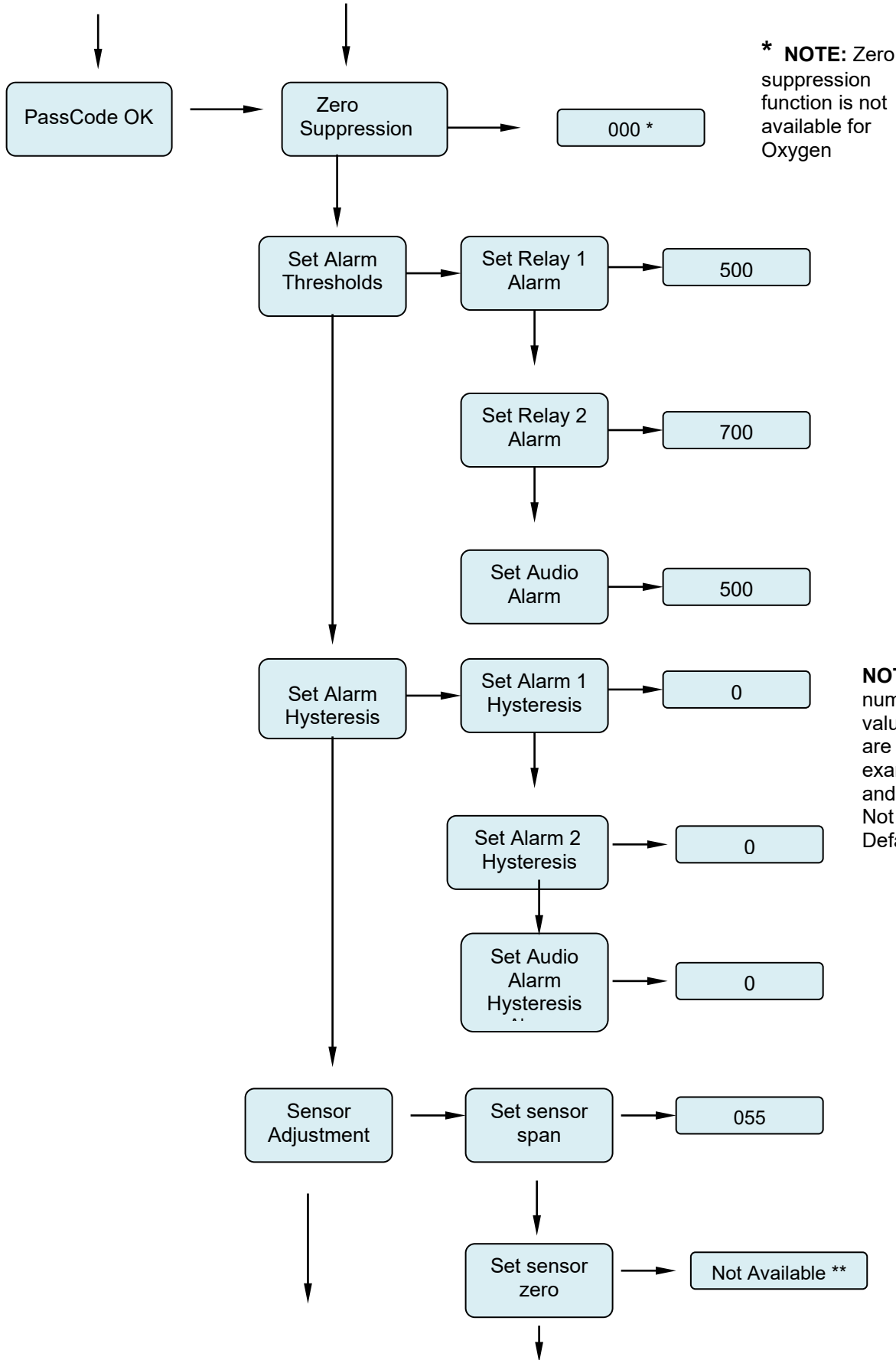


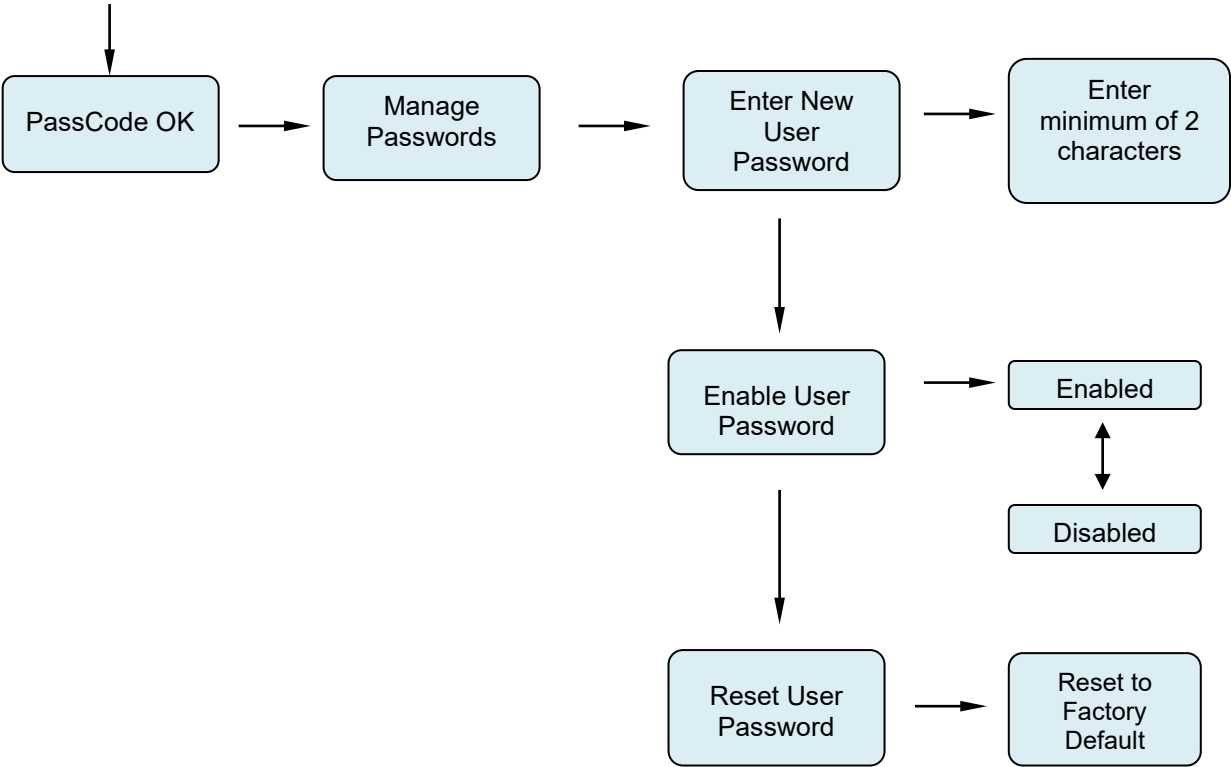
**NOTE:** All numerical values shown are only examples and are not Factory Defaults



**NOTE:** All numerical values shown are only examples and are not Factory Defaults





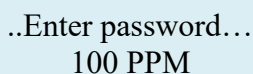


## 5.3 Entering the Password

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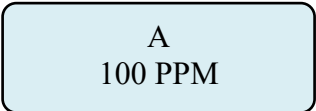
The *Air Check* ✓ Low Range O<sub>2</sub> Monitor is supplied with a factory set password to prevent unauthorized access to the menus. **The Password is 557.** The following explains how to enter the password.

1. Push the joystick once to the right. **Enter Password** will scroll on the first line of the digital display. The second line will still display the current oxygen level.



..Enter password...  
100 PPM

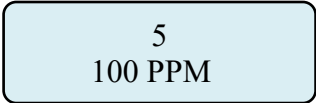
2. Push the joystick again once more to the right to enter the input screen. **The letter A will appear and flash.**



A  
100 PPM

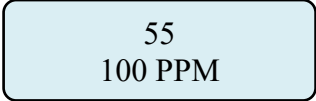
**NOTE:** *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

3. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.



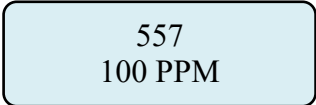
5  
100 PPM

4. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.



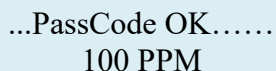
55  
100 PPM

5. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.



557  
100 PPM

6. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **Password OK.**



...PassCode OK.....  
100 PPM

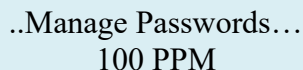
**NOTE:** If an incorrect password has been entered, the display will indicate **Password Failed.** Push the joystick to the left to access the monitoring mode. From this mode you can reenter the password again.

## 5.4 Changing the User Password

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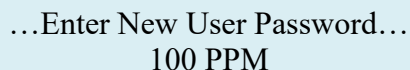
The **Air Check** ✓ Low Range O<sub>2</sub> Monitor is supplied with a factory set password to prevent unauthorized access to the menus. The user can change this password and the following explains how to change the password.

1. Push the joystick down to access the **Manage Passwords Menu**. **Manage Passwords** will scroll on the first line of the digital display. The second line will still display the current oxygen level.



..Manage Passwords...  
100 PPM

2. Push the joystick to the right to enter the input screen. **Enter New User Password** will scroll on the first line of the digital display



...Enter New User Password...  
100 PPM

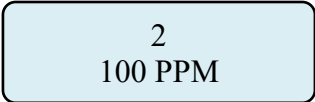
3. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**



A  
100 PPM

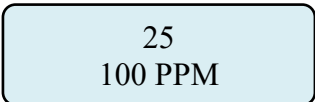
**NOTE:** *The display has characters that start with A through Z and 0 through 9. Pushing the joystick up or down will permit you to scroll through the alphanumeric characters.*

4. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.



2  
100 PPM

5. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.



25  
100 PPM

6. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.

253  
100 PPM

7. Push the joystick in the center to enter the password. This will display the next command, **Re-Enter New Password**

...Re-Enter New Password...  
100 PPM

8. Push the joystick to the right to enter the input screen. **The letter A will appear and flash.**

A  
100 PPM

9. Push the joystick up or down to enter the first digit. The display is an alphanumeric display and toggles from A through Z followed by 0 to 9. The character to be entered will flash.

2  
100 PPM

10. Push the joystick again to the right to select the second entry. Push the joystick up or down to select the second digit. The character being entered will flash and the first character entered will remain lit.

25  
100 PPM

11. Push the joystick again to the right to select the third entry. Push the joystick up or down to select the third and final digit. The character being entered will flash and the first and second characters entered will remain lit. You are now ready to enter the 3-digit password.

253  
100 PPM

12. Push the joystick in the center to enter the password. If you entered it correctly the display will scroll **"New Password Entry OK"**.

...New Password Entry OK...  
100 PPM

**NOTE:** If on the second entry the password entered was different from the first, the display will take you back to the “Re-enter Password Screen”. You’ll need to repeat steps 2 through 11. If you do not enter the password correctly, the monitor remembers the last password that was properly input.

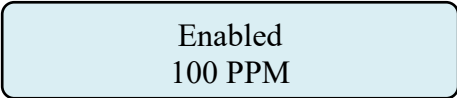
#### 5.4.1 Enable User Password

This menu permits the user to activate or disable the password function on the Oxygen monitor. Push the joystick down. “**Enable User Password**” will scroll on the first line of the digital display



...Enable User Password...  
100 PPM

Push the joystick right to display the status. If enabled it will display “**Enabled**”



Enabled  
100 PPM

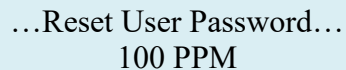
Push the joystick up or down to change the status. Once enabled or disabled is selected, Push the joystick in the center to enter the new status. If correctly entered the display will scroll “**Enable User Password**”



...Enable User Password...  
100 PPM

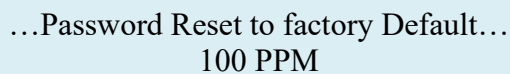
#### 5.4.2 Reset User Password

This menu permits you to reset **the password back to 557, as set at the factory.**



...Reset User Password...  
100 PPM

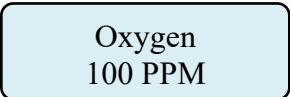
Push the joystick right to display the menu, “**Reset to factory Default**”.



...Password Reset to factory Default...  
100 PPM

Push the joystick in, (like a doorbell) to reset **the password back to 557.**  
Push the joystick left 4 times to go back to the measuring mode.

**NOTE: If you lose your password please contact PureAire with your serial number or DTM number**



Oxygen  
100 PPM



## 5.5 Entering the Menus

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The **Air Check** ✓ Low Range O<sub>2</sub> Monitor is supplied with main menus with sub menus to adjust mA outputs, alarm relay settings, sensor adjustments and zero suppression for toxic and corrosive gas sensor cells.

### 5.5.1 Set 4-20mA loop

.Set 4-20mA loop..  
100 PPM

This main menu will permit the adjusting of the 4mA and 20mA output from the Air Check O<sub>2</sub> Monitor. It also provides a function that will send an actual output between 4mA and 20 mA to test any remote control and alarm system attached to the O<sub>2</sub> monitor.

**NOTE:** *To read the mA output, **Air Check** ✓ Low Range O<sub>2</sub> Monitor must either be connected to a remote PLC controller or SCADA system. You can also connect the Air Check O<sub>2</sub> monitor to a voltmeter to read the mA output. Please consult PureAire for more information.*

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Set 4mA zero...  
100 PPM

This is the menu at which to adjust the 4mA output being sent from the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the 4 mA setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 4mA output being sent from the Air Check Low Range O<sub>2</sub> will change as the number on the digital display changes. Press **ENTER** to accept the value.

255  
100 PPM

Push the joystick to the left brings you back to the pervious Main menu. The digital display will scroll the following:

...Set 4mA zero.....  
100 PPM

Push the joystick down to access the next sub menu; **Set 20mA Span will scroll.**

...Set 20mA Span...  
100 PPM

This is the menu at which to adjust the 20mA output being sent from the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the 20mA span setting. The display will indicate a value between 0 and 255 counts. Pushing the joystick up increases the value and pushing the joystick down decreases the value. The 20mA output being sent from the Air Check Low Range O<sub>2</sub> will change as the number on the digital display changes. Press **ENTER** to accept the value.

255  
100 PPM

Push the joystick to the left brings you back to the previous Main menu. The digital display will scroll the following:

...Set 20mA span....  
100 PPM

Push the joystick down to access the next sub menu; **Force loop will scroll.**

....Force Loop....  
100 PPM

**NOTE: The Force Loop function is not available on the Air Check O<sub>2</sub> monitor. It was designed for toxic and corrosive gases.**

This is the sub menu is only used on PureAire's toxic and corrosive monitors.

...Not Available..  
100 PPM

Push the joystick to the left brings you back to the previous menu. The digital display Will scroll the following:

...Force Loop....  
100 PPM

**NOTE: When adjusting the 4 mA and 20mA settings, the actual reading may quickly switch from your setting and an alternate number. This is a run time indication and is normal.**

### 5.5.2 Set Formats

This is the menu at which to adjust the relay states for the two gas alarm relays and the individual instrument fault relay.

**NOTE:** *The O<sub>2</sub> system must have the relay module installed to access this menu. If no relay module is installed the display will indicate N/A, (not available)*

Push the joystick down to access the next main menu, **Set Formats**. The display will scroll the following:

...Set Formats...  
100 PPM

This menu will permit the setting of the two alarm relays and the fault relay settings from normally de-energized state, **Normal**, to normally energized state, **Inverted**.

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Format Relay 1...  
100 PPM

This is the menu at which to adjust the first level alarm relay state on the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from **INVERT** to **NORMAL**. Press **ENTER** to accept the value.

INVERT  
100 PPM



NORMAL  
100 PPM

After entering the relay state, the display will default back to the Set Formats menu. The display will scroll the following:

..Set Formats...  
100 PPM

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Format Relay 1...  
100 PPM

Push the joystick down to access the next main menu, **Set Formats**. The display will scroll the following:

... Format Relay 2..  
100 PPM

This is the menu at which to adjust the second level alarm relay state on the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.

INVERT  
100 PPM



NORMAL  
100 PPM

After entering the relay state, the display will default back to the Set Formats menu. The display will scroll the following:

..Set Format ...  
100 PPM

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

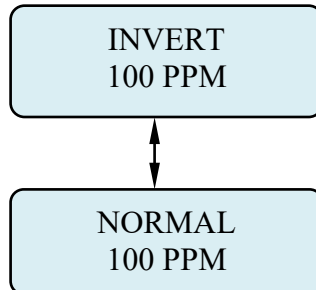
..Format Relay 1...  
100 PPM

Push the joystick twice to select the fault relay to be adjusted. The display will scroll, **Format Fault Relay**.

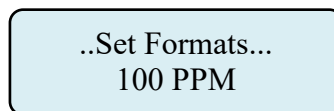
..Format Fault Relay...  
100 PPM

This is the menu at which to adjust the fault alarm relay state on the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from **INVERT** to **NORMAL**. Press **ENTER** to accept the value.

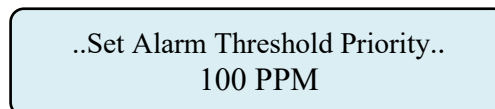


After entering the relay state, the display will default back to the Set Formats menu. The display will scroll the following:

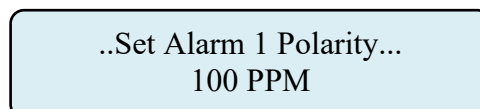


### 5.5.3 Set Alarm Threshold Polarity

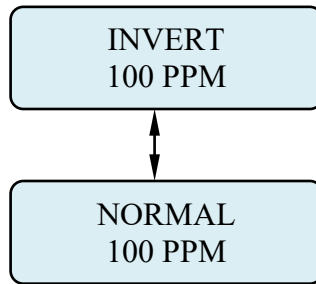
Alarm Threshold Polarity determines if an alarm concentration is set above or below a threshold value. For example, if an alarm of 19.0% for Oxygen is selected, the Alarm Threshold Polarity must be set to **Invert** for the monitors alarm to activate when the reading goes below 19.0%. For toxic and corrosive gases selecting a **Normal** setting for the Alarm Threshold Polarity means that the system will alarm when the gas concentration exceeds, goes above, an alarm set point. This menu will permit the selection of the alarm polarity. To access this menu from the "Set Formats" menu, push the joystick down to display the **Set Alarm Threshold Polarity** adjustment menu. This will scroll on the digital display.



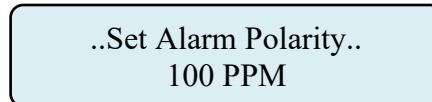
Push the joystick right to access the first sub menu; **Set Alarm 1 Polarity** will scroll on the display. This is the menu at which to adjust the first level alarm polarity state on the Air Check O<sub>2</sub> Monitor.



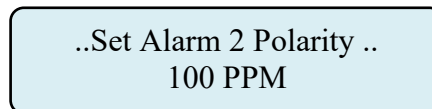
To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from **INVERT** to **NORMAL**. Press **ENTER** to accept the value.



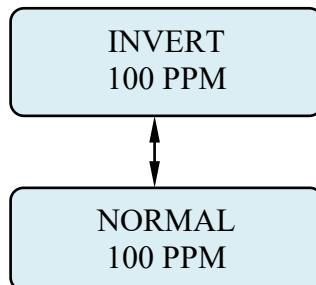
After entering the relay state, the display will default back to the Set Alarm 1 Polarity menu. The display will scroll the following:



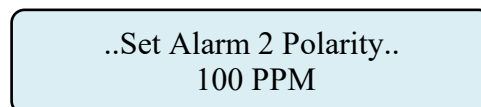
Push the joystick down to access the next sub menu; **Set Alarm 2 Polarity** will scroll on the display. This is the menu at which to adjust the second level alarm polarity state on the Air Check O<sub>2</sub> Monitor.



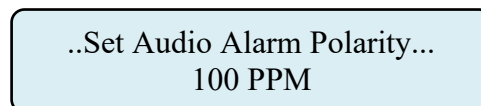
To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.



After entering the relay state, the display will default back to the Set Relay 2 Alarm Threshold menu. The display will scroll the following:



Push the joystick down to access the next sub menu; **Set Audio Alarm Polarity** will scroll on the display. This is the menu at which to adjust the second level alarm polarity state on the Air Check O<sub>2</sub> Monitor.

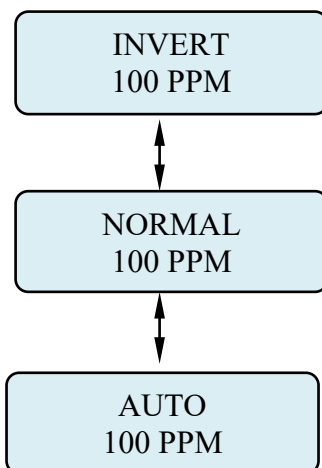


**NOTE:** The O<sub>2</sub> system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)



**NOTE:** The built-in horn is designed to operate in only one alarm mode. It will activate in either a decreasing alarm or an increasing alarm mode only. The horn activation is immediate any time an alarm threshold is exceeded.

To change this value, push the joystick right to display the relay state. The display will indicate **INVERT**. Pushing the joystick down will change the relay state from INVERT to NORMAL. Press **ENTER** to accept the value.



**Auto Mode** - The auto mode is used when you wish the horn to activate at the same time the relays activate. In the Normal or Inverted Mode, the horn immediately activates any time the alarm thresholds are exceeded. To activate the horn when the relays activate, choose the AUTO mode.

After entering the relay state, the display will default back to the **Set Audio Alarm Polarity** menu. The display will scroll the following:

..Set Audio Alarm Polarity...  
100 PPM

#### 5.5.4 Set Latching

This is the menu at which to adjust the relay alarm state for the two gas alarm relays and the individual instrument fault relay. The selection permits setting the relays to a latching or non-latching state. In a latching state, the relay will remain activated until the user manually selects the Enter Key. In a non-latching state, the alarm relay will automatically reset once the gas concentration has returned to 20.9% for oxygen.

**NOTE:** The O<sub>2</sub> system must have the relay module installed to access this menu. If no relay module is installed the display will indicate N/A, (not available)

...Set Latching...  
100 PPM

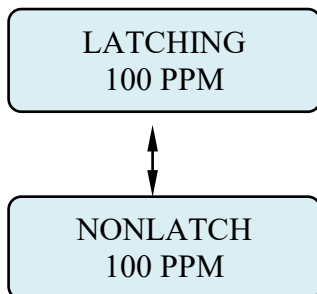
This menu will permit the setting of the two alarm relays and the fault relay settings from a latching to a non latching state when they are activated.

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Set Latching Relay 1...  
100 PPM

This is the menu at which to adjust the first level alarm relay state on the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the relay state. The display will indicate **LATCH**. Pushing the joystick down will change the relay state from LATCHING to NON-LATCHING. Press **ENTER** to accept the value.



After entering the relay state, the display will default back to the **Set Latching** menu. The display will scroll the following:

..Set Latching....  
100 PPM

From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:

..Set Latching Relay 1...  
100 PPM

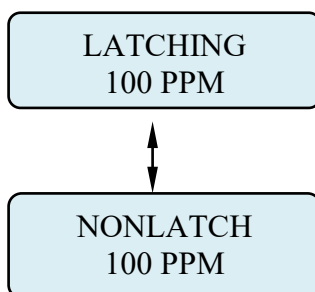
Push the joystick down to select the next relay to be adjusted. The display will scroll the following, **Set Latching Relay 2**.

..Set Latching Relay 2...  
100 PPM

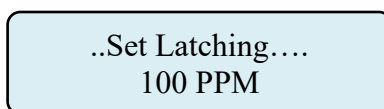
This is the menu at which to adjust the second level alarm relay state on the Air Check O<sub>2</sub> Monitor.

To change this value, push the joystick right to display the relay state. The display will

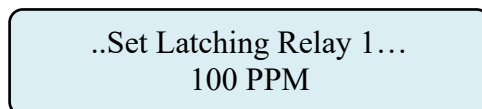
Indicate **LATCHING**. Pushing the joystick down will change the relay state from LATCHING to NONLATCH. Press **ENTER** to accept the value.



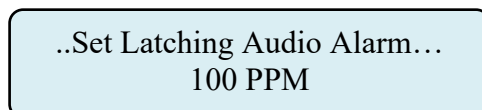
After entering the relay state, the display will default back to the **Set Latching** menu. The display will scroll the following:



From this main menu, pushing the joystick to the right will select the sub menu and the digital display will scroll the following:



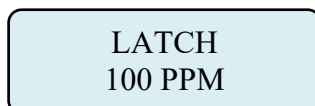
Push the joystick twice to select the Audio Alarm relay to be adjusted. The display will scroll; **Set Latching Audio Alarm**.



This is the menu at which to adjust the Audio alarm relay state on the Air Check O<sub>2</sub> Monitor.

**NOTE:** *The O<sub>2</sub> system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)*

To change this value, push the joystick right to display the relay state. The display will indicate **LATCHING**. Pushing the joystick down will change the relay state from LATCHING to NONLATCH. Press **ENTER** to accept the value.



NONLATCH  
100 PPM

After entering the fault relay state, the display will default back to the **Set Latching** menu. The display will indicate the following:

..Set Latching....  
100 PPM

### 5.5.5 Resetting a Latching Alarm

To reset a latching alarm relay, you must enter the password correctly and then push the joystick down to enter the reset command. The Oxygen monitor also has an internal 2-pin terminal block for connecting a remote reset switch. (See Alarm Relay board, section 1.2.7)

### 5.5.6 Set Alarm Delay

Push the joystick down to access the next main menu, **Alarm Delay**. The display will scroll the following:

...Alarm Delay...  
100 PPM

This is the amount of time an alarm level concentration of oxygen must be present before the instrument's gas concentration alarm(s) will be activated. This menu will permit setting a user selected time delay for activating alarm relays 1 and 2. You can select from 0 seconds up to 255 seconds after an alarm level has been exceeded before the alarm relays to activate.

To change this value, push the joystick right to display the time screen. The display will indicate a value between 0 and 255 seconds. Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press **ENTER** to accept the value.

005  
100 PPM

After entering the alarm delay, the display will default back to the Alarm Delay menu and the display will scroll the following:

...Alarm Delay...  
100 PPM

**NOTE:** *The alarm delay is only available for alarms 1 and 2. There is no delay for the fault relay. Any system fault will immediately activate the Fault Relay.*

### 5.5.7 Set Zero Suppression

This function not used on the Oxygen monitor. It is only used to decrease the sensitivity of selected gas sensors. Although the menu permits the changing of settings, it is totally disabled in the Oxygen monitor. The factory default is set at 000.

**NOTE: This function is not available on the Air Check Oxygen monitor.**

...Zero Suppression...  
000

### 5.5.8 Set Alarm Thresholds

..Set Alarm Thresholds..  
100 PPM

This main menu will permit adjusting the oxygen concentration percentage that will activate alarm levels 1 and 2. If the Audio alarm output module is installed, it will also permit setting the level at which the audio alarm will activate.

**NOTE:** *To activate the audio alarm, the AirCheck Low Range O2 must have the audio alarm option.*

From this main menu, pushing the joystick to the right will select the first sub menu and the digital display will scroll the following: **Set Relay 1 Alarm Threshold.**

..Set Relay 1 Alarm Threshold...  
100 PPM

This is the gas concentration at which the instrument's first level alarm will be activated. To change the displayed value, push the joystick to the right to display the first level alarm setting. The display will indicate a value between 000 and 100 PPM.

Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press **ENTER** to accept the value.

600  
100 PPM

After entering the relay state, the display will default back to the **Set Relay 1 Alarm Threshold** Menu. The display will scroll the following:

..Set Relay 1 Alarm Threshold...  
100 PPM

Push the joystick down to access the next sub menu; **Set Relay 2 Alarm Threshold**, will scroll on the digital display.

..Set Relay 2 Alarm Threshold...  
100 PPM

This is the gas concentration at which the instrument's second level alarm will be activated. To change the displayed value, push the joystick to the right to display the second level alarm setting. The display will indicate a value between 000 and 100 PPM.

Pushing the joystick up increases the value and pushing the joystick down decrease value. Press **ENTER** to accept the value.

300  
100 PPM

After entering the relay state, the display will default back to the **Set Relay 2 Alarm Threshold** Menu. The display will scroll the following:

..Set Relay 2 Alarm Threshold...  
100 PPM

Push the joystick down to access the next sub menu; **Set Audio Alarm Threshold**, will scroll on the digital display.

..Set Audio Alarm Threshold...  
100 PPM

This is the gas concentration at which the instrument's audio alarm will be activated. To change the displayed value, push the joystick to the right to display the second level alarm setting. The display will indicate a value between 000 and 100 PPM.

Pushing the joystick up increases the value and pushing the joystick down decreases the value. Press **ENTER** to accept the value.

**NOTE:** *The O<sub>2</sub> system must have the audio alarm option module installed to access this menu. If this option is installed the display will indicate N/A, (not available)*

300  
100 PPM

**NOTE:** *The audio can be set into only one alarm level. You can choose between alarm level 1 or alarm level 2 or set a completely different setting.*

After entering the relay state, the display will default back to the **Set Audio Threshold** Menu. The display will scroll the following:

..Set Audio Alarm Threshold...  
100 PPM

### 5.5.9 Set Alarm Hysteresis

PureAire's oxygen monitor may be used as a control system. When used to regulate oxygen levels the need of a dead band, "hysteresis" may be required for the alarm relays. This menu will permit the setting of the alarm hysteresis to a desired concentration of Oxygen. When using hysteresis, the alarm set point now becomes an average alarm setting for an action to occur. When adding the hysteresis value to the alarm set point, this then defines the alarm and dead band for an action to occur.

For example, if you require a valve to close at 200 ppm oxygen level and to reopen again at 400 ppm oxygen level, you will set the Alarm Threshold at 300 ppm and set the hysteresis value at 100.

Average Alarm set point = 300 - Hysteresis 100 = 200, Valve Off

Average Alarm set point = 300 + Hysteresis 100 = 400, Valve On

To access this menu, push the joystick down to display the **Set Alarm Hysteresis** menu. This will scroll on the digital display.

..Set Alarm Hysteresis...  
100 PPM

Push the joystick right to access the **Set Alarm 1 Hysteresis**. Pushing the joystick again to the right will display a value 0, (factory default). Pushing the joystick up increases the percentage up to a maximum value of 200. Adjust the digital display until the desired hysteresis value is selected.

100  
100 PPM

Press **ENTER** to accept this value. The digital display will revert back to **Set Alarm 1 Hysteresis**.

..Set Alarm 1 Hysteresis...  
100 PPM

Push the joystick down to access the next sub menu; **Set Alarm 2 Hysteresis** will scroll on the digital display. Pushing the joystick again to the right will display a value 0. Pushing the joystick up increases the percentage up to a maximum value of 200. Adjust the digital display until the desired hysteresis value is selected.

..Set Alarm 2 Hysteresis...  
100 PPM

Press **ENTER** to accept this value. The digital display will revert back to **Set Alarm 1 Hysteresis**.

..Set Alarm 2 Hysteresis...  
100 PPM

Push the joystick down to access the next sub menu; **Set Alarm Audio Hysteresis** will scroll on the digital display. Pushing the joystick again to the right will display a value 0. Pushing the joystick up increases the percentage up to a maximum value of 200. Adjust the digital display until the desired hysteresis value is selected.

..Set Audio Alarm Hysteresis...  
100 PPM

#### 5.5.10 Set Sensor Adjust

**Note: Calibrating a low concentration oxygen sensor requires proper equipment to ensure that ambient air does not affect the calibration. It is not recommended that the end user try to calibrate the sensor unless they have the required fittings, calibration gas and have experience with calibrating low concentration sensors.**

Refer to Section 6 for calibrating the oxygen monitor

#### 5.5.11 Main Operation Mode

To select the main menu from any sub menu, push the joystick left until the Main Menu appears. The digital display will indicate the following:

Oxygen  
100 PPM



## 6: Oxygen Monitor Calibration

**Note:** Calibrating a low concentration oxygen sensor requires proper equipment to ensure that ambient air does not affect the calibration. It is not recommended that the end user try to calibrate the sensor unless they have the required fittings, calibration gas and have experience with calibrating low concentration sensors.

**NOTE:** There is no zero-adjustment needed with PureAire' oxygen monitor.  
The oxygen sensor span is the only adjustment required.

### 6.1 Sensor Calibration Equipment

It is recommended to purchase calibration gas standards directly from your specialty gas provider. Calibration span gas standards can be found from the following suppliers:

* Matheson Tri Gas	(to purchase span gas)	PH: 800-416-2505
** Cal Gas, Division of Alphagas	(to purchase 500 cc/min regulator)	PH: 800-638-1197
*** PureAire Monitoring Systems	(to purchase KF-25 tester)	PH: 888-788-8050

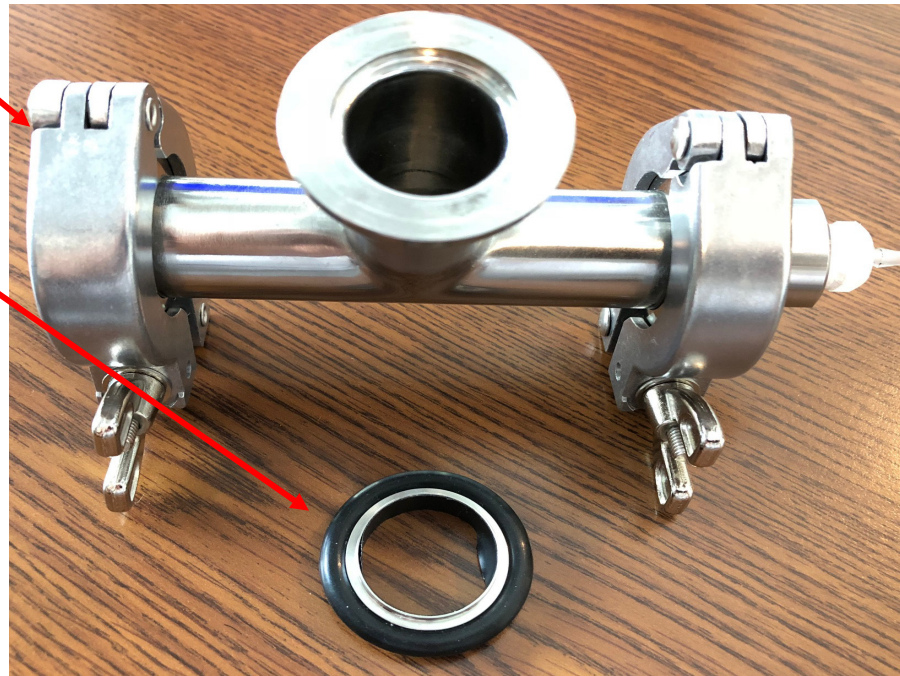
The following equipment is required to facilitate gas calibration:

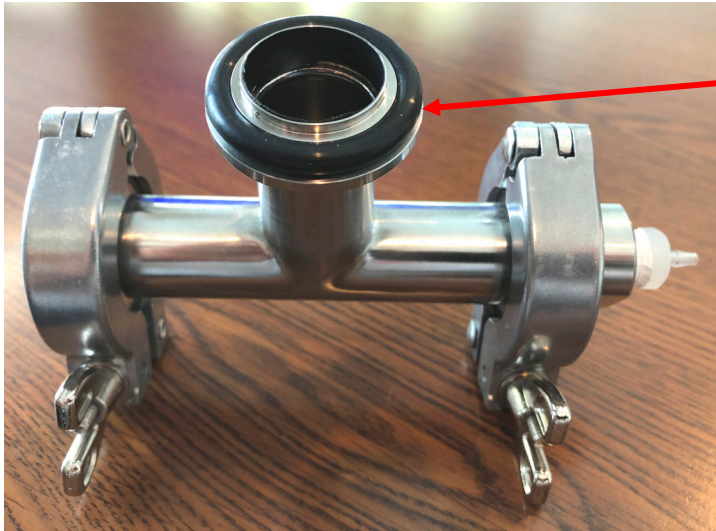
Part Number	Description	Quantity
GMT2696374TG *	105 liter cylinder span gas, 50ppm balance nitrogen	1
CZF7R000255 **	Regulator, Model 715, (500 cc/min flow)	1
P/N 83024 ***	KF-25 Tester	1

KF-25 Tester

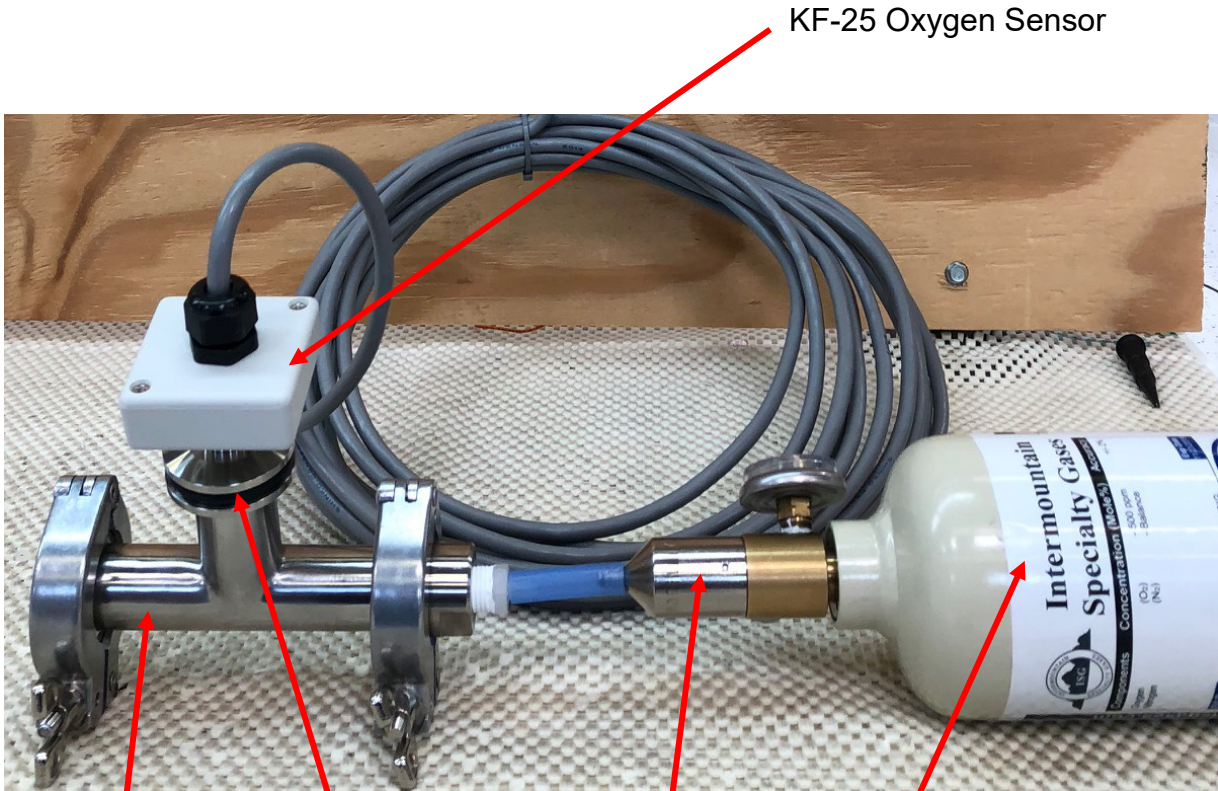
**NOTE:**  
This special  
O-ring is  
shipped loose.

It must be  
placed in the  
inlet before the  
oxygen sensor is  
inserted and  
used when  
calibrating the  
oxygen sensor  
cell.





Calibration O-Ring placed  
in the inlet of the KF-25  
tester



KF-25 Oxygen Sensor

KF-25 Tester

Calibration O-Ring

Regulator 500cc

Span Gas

## 6.2 Sensor Calibration Procedure

1. If the instrument is connected to a controller, set the controller to Standby mode to avoid accidental alarms.
2. Remove the smoked front transmitter cover.
3. Enter the password to permit access to the menus (Section 5.3)

...PassCode  
OK.....

4. Push the joystick to the Left once to go into each adjustment menu. You'll see the first menu, Set 4-20mA loop.

.Set 4-20mA loop...  
0.0 ppm

5. Push the joystick Up twice until the "Sensor Adjustment" menu is displayed.

.Sensor  
Adjustment..

6. Push the joystick Right to display the "Set Sensor Span" menu

..Set Sensor Span...  
0.0 ppm

- 1) Place the Calibration O-Ring on the KF-25 inlet
- 2) Insert the sensor cell inside the KF-25 Tester.
- 3) Connect the Span gas regulator (CZF7R000255) to the Span gas cylinder.
- 4) Connect the Sample tubing assembly to the span gas regulator and to the KF-25 Tester. Use the flexible tubing, (90054) to connect to the span gas regulator.
- 5) Push the joystick Right to enter the sensor span mode.

060  
0.0 PPM

- 6) Open the valve on the Span gas cylinder
- 7) Expose the sensor cell to the span gas for 1 to 2 minutes until the gas reading stabilizes.

- 8) Adjust the detector's span to the span gas cylinder by pushing the joystick UP or Down. When holding the joystick in either position the numbers will automatically move one count every second. Increasing or decreasing the values will increase or decrease the PPM reading on the detector. The final reading should be within  $\pm 0.3\%$  of the span gas concentration.

078  
50 PPM

- 9) When the reading is set to the span gas value, push the joystick left once to enter the setting and also take you back to the "Set Sensor Span" menu.

Set Sensor Span...  
0.0 PPM

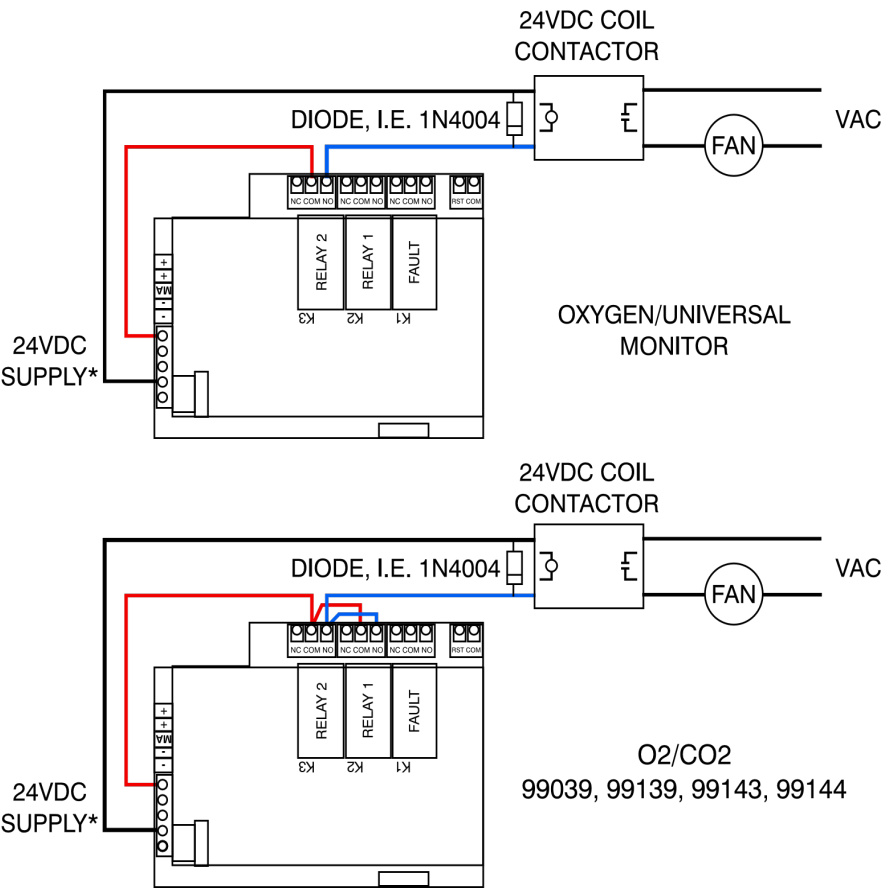
- 10) Turn off the gas and remove the sensor cell from the KF-25 Tester.  
11) Push the joystick Left three times, (3) to return to the main menu.

..Oxygen...  
100 PPM

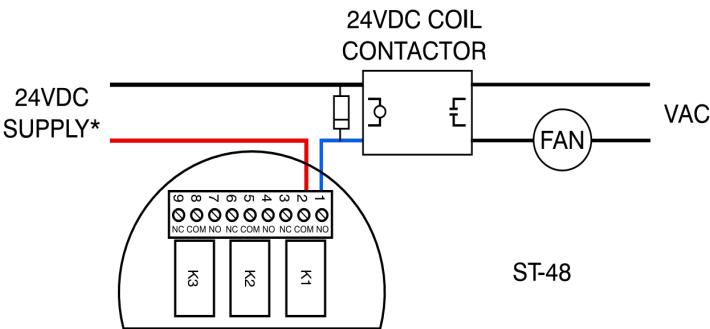
# 7.0 Appendix

## CONTACTOR/FAN CONNECTION

EXTERNAL RELAY FOR LOADS >2A



DIAGRAMS FOR 99016, 99029, 99129, 99028, 99145, 99097, 99141, 99035, 99128, 99020, 99045, UNLESS NOTED.



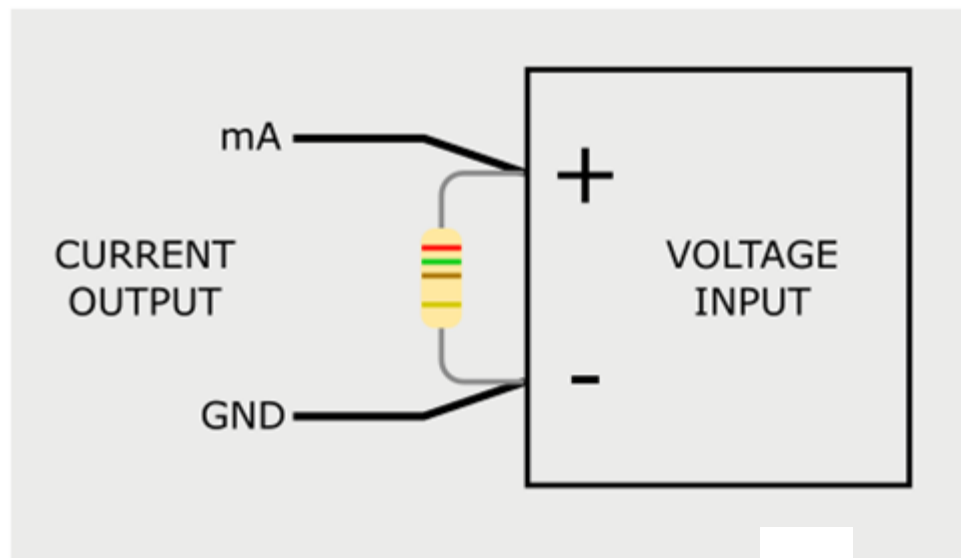
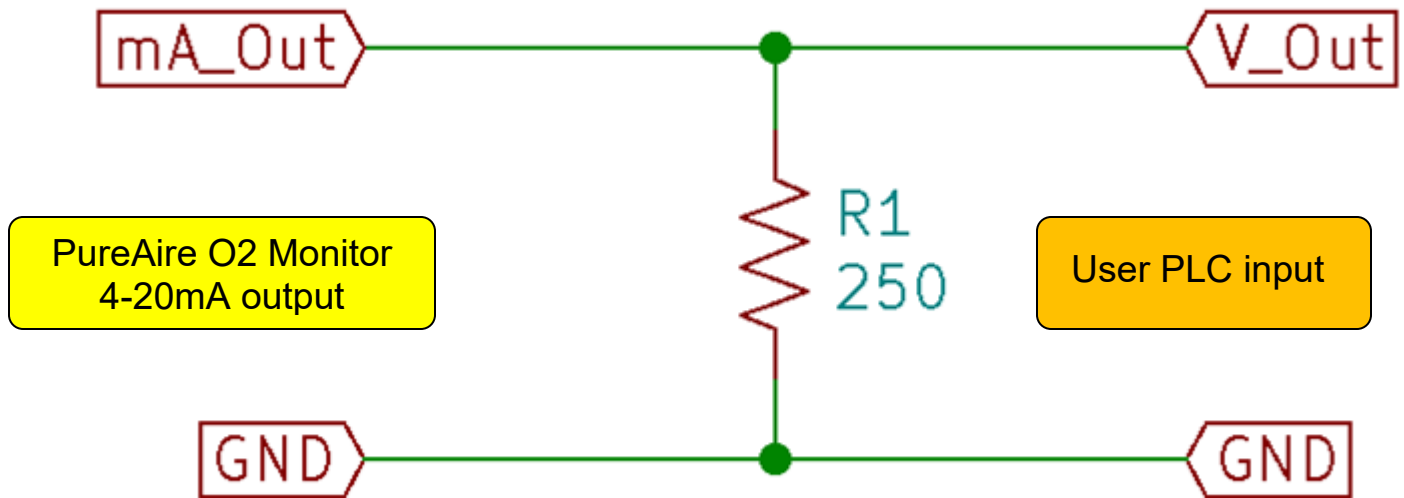
\* OK TO USE EXTERNAL SUPPLY AS LONG AS VOLTAGE IS 24VDC/AC OR LESS

**NOTE:** ENSURE CONTACTOR CHOSEN HAS CORRECT COIL VOLTAGE AND IS CURRENT-RATED FOR YOUR LOAD

Rev B, 091922



## How to convert 4-20mA current output to a 1-5 VDC voltage output



Attach 250-ohm resistor to the PLC or device input